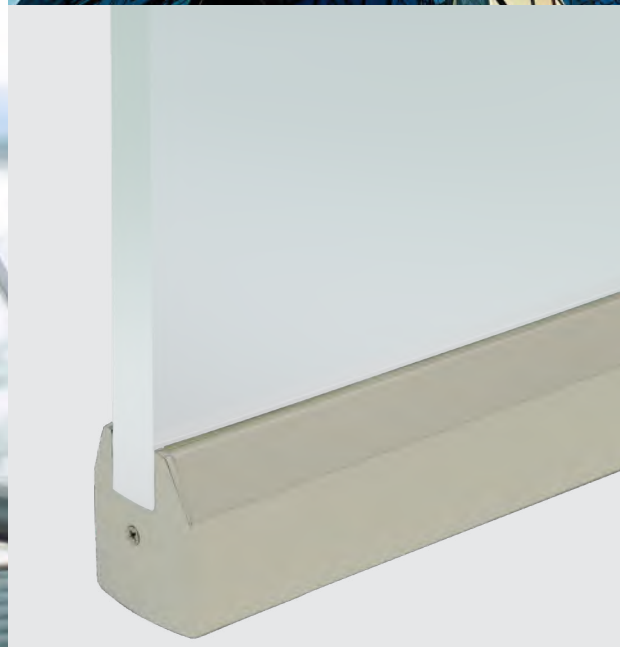


Standard and custom finishes



Brochure



Interior glass systems

Standard and custom finishes

dormakaba offers a wide variety of beautiful architectural finishes and colors. Each delivers a smooth, consistent color to meet your requirements. Where possible, these finishes are identified by BHMA finish codes. Other standard finishes and custom finishes use Interior Glass Systems codes, as defined on page 3. Lead time and availability will vary by product.

If you don't see the the color or finish you require, please contact our customer support team to see if the product can be made to meet your job requirements.

Custom finishes

dormakaba Interior Glass Systems custom powder coat finishes are identified by RAL names and numbers. Not all custom finishes

are available for all products. All custom finishes (RAL or other) are subject to quote prior to final pricing. **Please note:** A net price setup fee will be charged per purchase order in addition to the list price per unit for any product. Additional charges may apply to specific powder coat or wet paint finishes.

Color matching

Color matching is available upon request but may incur additional cost and lead time to approve samples. All color match requests require three (3) color chip samples to be supplied by customer prior to attempting to match. dormakaba reserves the right to deny requests at our discretion.

Products available

Custom finishes are available for core products: rails, headers, patch fittings, sliding systems, pulls and handles, as well as closers and hardware. Wet paint options are very limited.

Lead times

Lead times start once the order has been acknowledged. Custom finishes will require a minimum of 5-8 weeks. Expedited service is only possible for stock finishes that the customer will refinish independently. If a customer requests to cancel a customer finish order already in process, any additional costs incurred will be billed to customer.

Common finishes



Interior glass system finish codes

	dormakaba USA		dormakaba Europe
	NEW* Finish #	REF (OLD) Finish #	GMBH Finish #
Anodized Aluminum			
Clear	628	101/150	101/150
Similar to Satin Stainless Steel	670	107/113	107/113/157
Dark Bronze	710	108	108
Black	711	109	109
Brass			
Polished Brass w/o Lacquer	505	503	503
Satin Brass w/o Lacquer	506	599	599
Steel or Stainless Steel			
Satin Chrome Plated	626	500	500
Polished Chrome Plated	625	501	501
Satin Stainless Steel	630	700	700/750
Polished Stainless Steel	629	701	701/751
Satin Nickel (Similar to Satin Stainless)	619	–	126
Polished Nickel (Similar to Polished Stainless)	618	–	127
Bronze			
Satin Bronze w/o Lacquer	512	600	600
Polished Bronze w/o Lacquer	511	601	601
Dark Bronze Oxidized Oil Rubbed	613	602	602
Special finishes			
Mill	719	100	100
Primer	600	314	314
Special Anodized	199	199	199
Special Clad (Plated)	299	299	299
Special Paint/Powder	399	399	399

	dormakaba USA		dormakaba Europe
	NEW* Finish #	REF (OLD) Finish #	GMBH Finish #
Anodized Aluminum			
Anodized Brass	728	606	105
Polished Chrome	712	625	122
Brass			
Polished Brass with Lacquer	605	502	502
Satin Brass with Lacquer	606	606	–
Bronze			
Satin Bronze with Lacquer	612	–	–
Polished Bronze with Lacquer	611	–	–
Painted or Powder Coated			
Aluminum	689	689	–
Light Bronze	691	691	–
Dark Bronze	690	690	–
Black	693	693	–
Dark Durododic Bronze	695	695	–
Gold (Satin Brass)	696	696	–
White	714	–	300
Plastic parts			
Black	803	693	803
White	805	–	805
Similar to 628/150/101 Clear	807	101/689	807
Similar to Satin Stainless	808	–	808
Glass finishes			
White Glass	810	–	810
Black Glass	880	–	880

* BHMA codes are utilized where possible for NEW finish codes, which will be transitioned in over the next 2 to 3 years.

RAL 1000 to RAL 1018

RAL 1000 Green Beige		RAL 1011 Brown Beige	
RAL 1001 Beige		RAL 1012 Lemon Yellow	
RAL 1002 Sand Yellow		RAL 1013 Oyster White	
RAL 1003 Signal Yellow		RAL 1014 Ivory	
RAL 1004 Golden Yellow		RAL 1015 Light Ivory	
RAL 1005 Honey Yellow		RAL 1016 Sulfur Yellow	
RAL 1006 Maize Yellow		RAL 1017 Safron Yellow	
RAL 1007 Daffodil Yellow		RAL 1018 Zinc Yellow	

RAL 1019 to RAL 2004

RAL 1019
Grey Beige



RAL 1033
Dahlia Yellow



RAL 1020
Olive Yellow



RAL 1034
Pastel Yellow



RAL 1021
Rape Yellow



RAL 1037
Sun Yellow



RAL 1023
Traffic Yellow



RAL 2000
Yellow Orange



RAL 1024
Ochre Yellow



RAL 2001
Red Orange



RAL 1027
Curry



RAL 2002
Vermilion



RAL 1028
Melon Yellow



RAL 2003
Pastel Orange



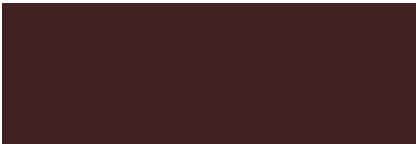
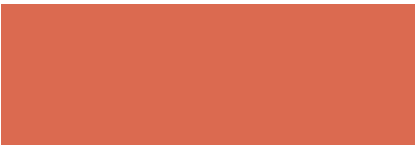
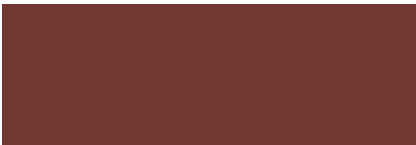
RAL 1032
Broom Yellow



RAL 2004
Pure Orange



RAL 2008 to RAL 3013

RAL 2008 Bright Red Orange		RAL 3003 Ruby Red	
RAL 2009 Traffic Orange		RAL 3004 Purple Red	
RAL 2010 Signal Orange		RAL 3005 Wine Red	
RAL 2011 Deep Orange		RAL 3007 Black Red	
RAL 2012 Salmon Orange		RAL 3009 Oxide Red	
RAL 3000 Flame Red		RAL 3011 Brown Red	
RAL 3001 Signal Red		RAL 3012 Beige Red	
RAL 3002 Carmine Red		RAL 3013 Tomato Red	

RAL 3014 to RAL 4007

RAL 3014
Antique Pink



RAL 3031
Orient Red



RAL 3015
Light Pink



RAL 4001
Red Lilac



RAL 3016
Coral Red



RAL 4002
Red Violet



RAL 3017
Rose



RAL 4003
Heather Violet



RAL 3018
Strawberry Red



RAL 4004
Claret Violet



RAL 3020
Traffic Red



RAL 4005
Blue Lilac



RAL 3022
Salmon Pink



RAL 4006
Traffic Purple



RAL 3027
Raspberry Red



RAL 4007
Purple Violet



RAL 4008 to RAL 5013

RAL 4008
Signal Violet



RAL 5005
Signal Blue



RAL 4009
Pastel Violet



RAL 5007
Brilliant Blue



RAL 4010
Telemagenta



RAL 5008
Grey Blue



RAL 5000
Violet Blue



RAL 5009
Azure Blue



RAL 5001
Green Blue



RAL 5010
Gentian Blue



RAL 5002
Ultramarine Blue



RAL 5011
Steel Blue



RAL 5003
Sapphire Blue



RAL 5012
Light Blue



RAL 5004
Black Blue



RAL 5013
Cobalt Blue



RAL 5014 to RAL 6005

RAL 5014
Pigeon Blue



RAL 5023
Distant Blue



RAL 5015
Sky Blue



RAL 5024
Pastel Blue



RAL 5017
Traffic Blue



RAL 6000
Patina Green



RAL 5018
Turquoise Blue



RAL 6001
Emerald Green



RAL 5019
Capri Blue



RAL 6002
Leaf Green



RAL 5020
Ocean Blue



RAL 6003
Olive Green



RAL 5021
Water Blue



RAL 6004
Blue Green



RAL 5022
Night Blue



RAL 6005
Moss Green



RAL 6006 to RAL 6021

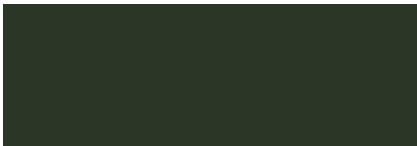
RAL 6006
Grey Olive



RAL 6014
Yellow Olive



RAL 6007
Bottle Green



RAL 6015
Black Olive



RAL 6008
Brown Green



RAL 6016
Turquoise Green



RAL 6009
Fir Green



RAL 6017
May Green



RAL 6010
Grass Green



RAL 6018
Yellow Green



RAL 6011
Reseda Green



RAL 6019
Pastel Green



RAL 6012
Black Green



RAL 6020
Chrome Green



RAL 6013
Reed Green



RAL 6021
Pale Green



RAL 6022 to RAL 7005

RAL 6022
Olive Drab



RAL 6033
Mint Turquoise



RAL 6024
Traffic Green



RAL 6034
Pastel Turquoise



RAL 6025
Fern Green



RAL 7000
Squirrel Grey



RAL 6026
Opal Green



RAL 7001
Silver Grey



RAL 6027
Light Green



RAL 7002
Olive Grey



RAL 6028
Pine Green



RAL 7003
Moss Grey



RAL 6029
Mint Green



RAL 7004
Signal Grey



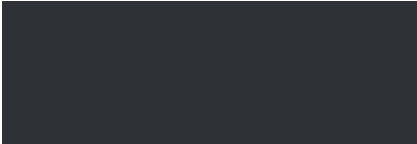
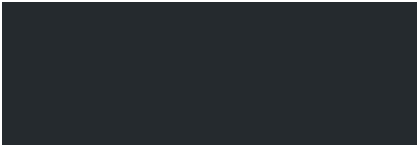
RAL 6032
Signal Green



RAL 7005
Mouse Grey



RAL 7006 to RAL 7031

RAL 7006 Beige Grey		RAL 7016 Anthracite Grey	
RAL 7008 Khaki Grey		RAL 7021 Black Grey	
RAL 7009 Green Grey		RAL 7022 Umbra Grey	
RAL 7010 Tarpaulin Grey		RAL 7023 Concrete Grey	
RAL 7011 Iron Grey		RAL 7024 Graphite Grey	
RAL 7012 Basalt Grey		RAL 7026 Granite Grey	
RAL 7013 Brown Grey		RAL 7030 Stone Grey	
RAL 7015 Slate Grey		RAL 7031 Blue Grey	

RAL 7032 to RAL 8000

RAL 7032
Pebble Grey



RAL 7040
Window Grey



RAL 7033
Cement Grey



RAL 7042
Traffic Grey A



RAL 7034
Yellow Grey



RAL 7043
Traffic Grey B



RAL 7035
Light Grey



RAL 7044
Silk Grey



RAL 7036
Platinum Grey



RAL 7045
Telegrey 1



RAL 7037
Dusty Grey



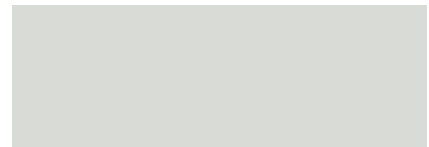
RAL 7046
Telegrey 2



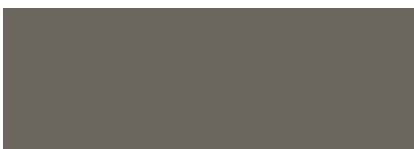
RAL 7038
Agate Grey



RAL 7047
Telegrey 4



RAL 7039
Quartz Grey



RAL 8000
Green Brown



RAL 8001 to RAL 8024

RAL 8001
Ochre Brown



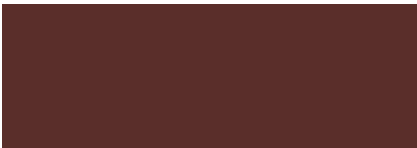
RAL 8014
Sepia Brown



RAL 8002
Signal Brown



RAL 8015
Chestnut Brown



RAL 8003
Clay Brown



RAL 8016
Mahogany Brown



RAL 8004
Copper Brown



RAL 8017
Chocolate Brown



RAL 8007
Fawn Brown



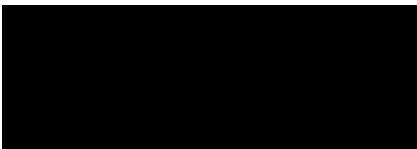
RAL 8019
Grey Brown



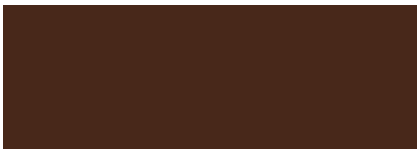
RAL 8008
Olive Brown



RAL 8022
Black Brown



RAL 8011
Nut Brown



RAL 8023
Orange Brown



RAL 8012
Red Brown



RAL 8024
Beige Brown



RAL 8025 to RAL 9018

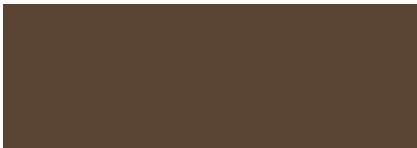
RAL 8025
Pale Brown



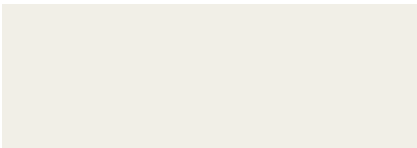
RAL 9007
Grey Aluminum



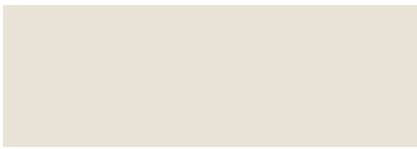
RAL 8028
Terra Brown



RAL 9010
Pure White



RAL 9001
Cream



RAL 9011
Graphite Black



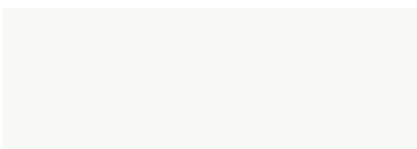
RAL 9002
Grey White



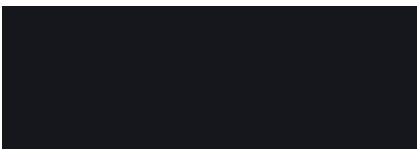
RAL 9016
Traffic White



RAL 9003
Signal White



RAL 9017
Traffic Black



RAL 9004
Signal Black



RAL 9018
Papyrus White



RAL 9005
Jet Black



RAL 9006
White Aluminum



RAL Pearl colors

RAL 1035
Pearl Beige



RAL 5026
Pearl Night Blue



RAL 1036
Pearl Gold



RAL 6035
Pearl Green



RAL 2013
Pearl Orange



RAL 6036
Pearl Opal Green



RAL 3032
Pearl Ruby Red



RAL 7048
Pearl Mouse Grey



RAL 3033
Pearl Pink



RAL 8029
Pearl Copper



RAL 4011
Pearl Violet



RAL 9022
Pearl Light Grey



RAL 4012
Pearl Blackberry



RAL 9023
Pearl Dark Grey



RAL 5025
Pearl Gentian Blue



RAL Luminous colors

RAL 1026
Luminous Yellow



RAL 2005
Luminous Orange



RAL 2007
Luminous Bright Orange



RAL 3024
Luminous Red



RAL 3026
Luminous Bright Red



Our Sustainability Commitment

We are committed to fostering sustainable development along our entire value chain in line with our economic, environmental and social responsibilities toward current and future generations.

Sustainability at product level is an important, future-oriented approach in the field of construction. In order to give quantified disclosures of a product's environmental impacts through its entire life cycle, dormakaba provides Environmental Product Declarations (EPDs), in which the results of the life cycle assessment (LCA) are presented.

The full EPD is available for download at

<https://www.dormakabagroup.com/en/sustainability/product-declarations>.

