



ES 200 T *Easy*  
ES 200 T  
ES 200 T-2D

Telescopic  
Sliding door operator

## Large passage capacity with a small but powerful operator.

### Outstanding solutions for tight spaces.

ES 200 T automatic telescopic sliding door operators create a large clear passage width despite a relatively narrow door set. But the reasons for their extensive applicability do not stop there. In the 2D version, they come with a redundant drive system, auxiliary safety control and special radar motion detector. They are thus supplied TÜV type-approved as “automatic sliding doors without break-out, approved for use in emergency exits and escape routes” for opening widths up to 4000 mm.

### The modular system

The modular design of the ES 200 T provides an ideal basis for the implementation of new ideas and individual concepts in the design and construction of sliding door systems.

The identical mechanical components can be used in all three versions of the operator (ES 200 *Easy*, ES 200 T and ES 200 T-2D).

DORMA has also opened up a new dimension with its control system. Now there is no longer any need to replace components when you want to expand the functionality of your system. In future, “docking” will be the order of the day. The modular control system comprises of the basic control module (BM) and the function module (FM). Consequently, upgrading in accordance with individual customer requirements can be carried out without problem.

Particularly impressive is the prefabricated **MiniDriveUnit**, industrially tested and equipped with all the necessary electrical and electronic components.

### Integrated power

With its extra-powerful motor and a dynamic acceleration/ deceleration (operating curve) control capability, the integrated **PowerDrive** system ensures safe and reliable operation.

And it can readily cope with sliding door weights of up to 4 x 75 kg per door panel.

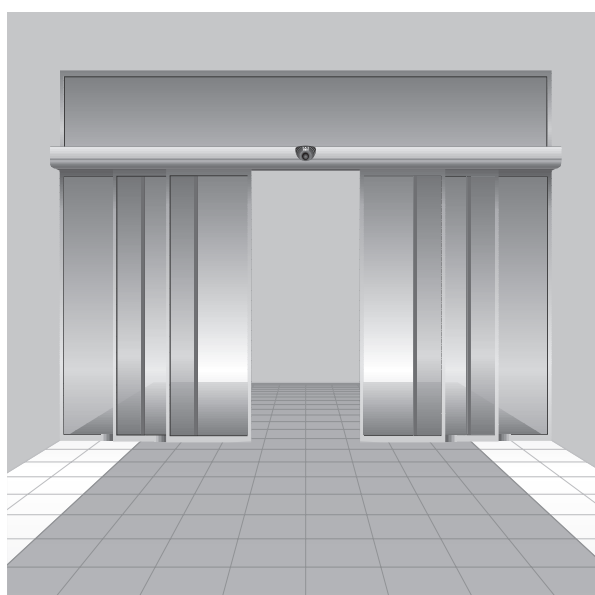
### Exceptional cost-efficiency

With the ES 200 T, DORMA offers a drive system of modular design capable of covering every application on the basis of just a few components. The system offers easy assembly and installation, reduced storage and stocking costs, and simple maintenance for enhanced operational cost efficiency.

### A system for the future


With this system you are investing in the future. You also have the security derived from our decades of experience in the automatics business – a history that sets DORMA apart as the market leader in drive and control systems for doors. The ES 200 T corresponds to all the latest European and German standards and safety regulations.

The required safety devices according to DIN 18650 (Germany) result from the respective risk assessment.



### Features and advantages

- Modular, flexible system
- With DORMA **PowerDrive**: Dynamically controlled acceleration and deceleration curves for particularly powerful operation – and with emergency power backup in the form of a rechargeable battery pack
- Industrially prefabricated and tested **MiniDriveUnit**
- Modular control system upgradeable with additional functional modules
- Integrated DCW (DORMA Connect and Work) bus system for easy integration of DORMA DCW sensors and actuators
- Can be combined with all customary door profiles
- Fully comprehensive range of accessories
- Reliable investment due to compliance with all relevant European and German standards

Door parameters	ES 200 T Easy	ES 200 T	ES 200 T-2D
Application in emergency exits and escape routes			
2-panel sliding door – Clear passage width LW – Door panel weight, max.	800 – 2400 mm 2 x 50 kg	800 – 2400 mm 2 x 75 kg	1000 – 2400 mm 2 x 75 kg
4-panel sliding door – Clear passage width LW – Door panel weight, max.	1400 – 4000 mm 4 x 43 kg	1400 – 4000 mm 4 x 75 kg	1400 – 4000 mm 4 x 65 kg

Technical data	
Height	100 and 150 mm
Overall depth	252 mm
Opening and closing force, max. 150 N	●
Opening speed (incremental setting)	10 – 70 cm/s
Closing speed (incremental setting)	10 – 50 cm/s
Hold-open time	0 – 180 sec.
Mains voltage, frequency	230 V, 50/60 Hz
Power supply	250 W
Class of protection	IP 20
Compliant with EU low-voltage directives	●
Manufactured to ISO 9001:2000	●

Basic module (BM)	
Modular design	●
Microprocessor-controlled function programs	
– Off	●
– Automatic	●
– Permanent opening	●
– Partial opening	●
– Exit only	●
– Night-bank control	●
Connections for	
– electro-mechanical locking	●
– light barriers	●
Adjustment of all basic parameters via integrated display and pushbuttons	●
PDA Organizer parameter setting	●
24 V output for external loads	●
Read-out error memory with error codes	●
DCW bus interface	●
Rechargeable battery pack for emergency operation	●

Function module (FM) – optional extra	
Pharmacy control	○
Door status control (triple-mode)	○
Main and secondary closing edge protection	○
Emergency closing function	○
Bell contact	○
Airlock control	○
Synchronising mode	○

DIN 18650 function module – optional ES 200 T / T-2D	
The DIN 18650 function module* enables the tested monitoring of the secondary closing edges in order to comply with the German standard DIN 18650.	○

Additional equipment	
Electro-mechanical locking (bistabil)	○
Manual release of electro-mechanical locking	○
Light barriers	○
Backup battery pack (emergency opening, emergency closing) (ES 200 T-2D standard)	○
Module for coupling to EIB or LON building control systems*	○

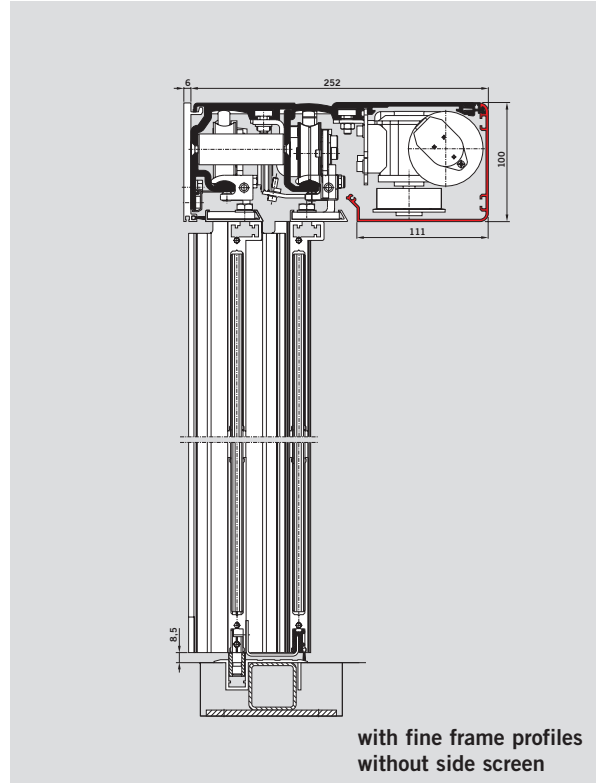
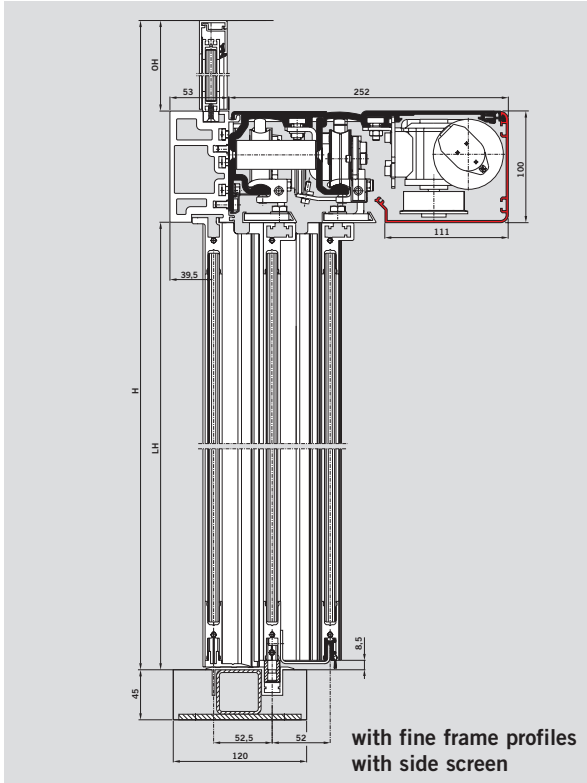
\* Please ask your Sales Consultant for series start date.

● standard      ○ optional

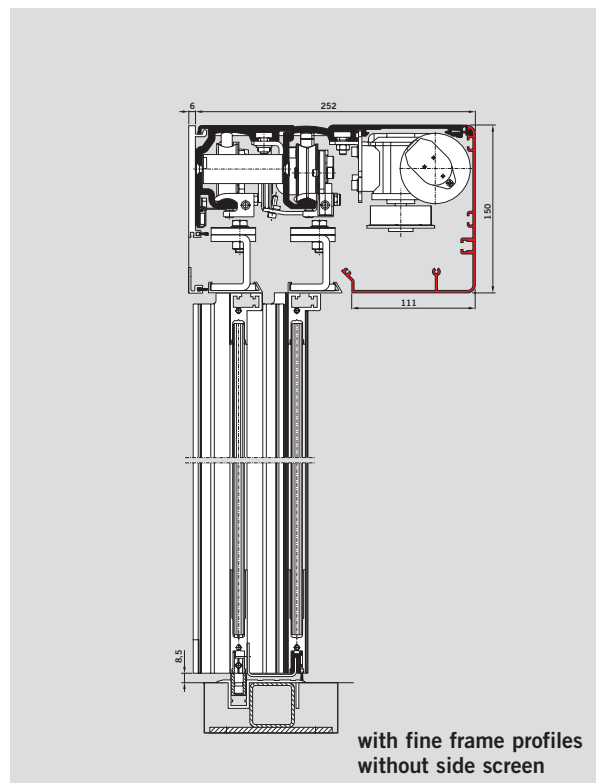
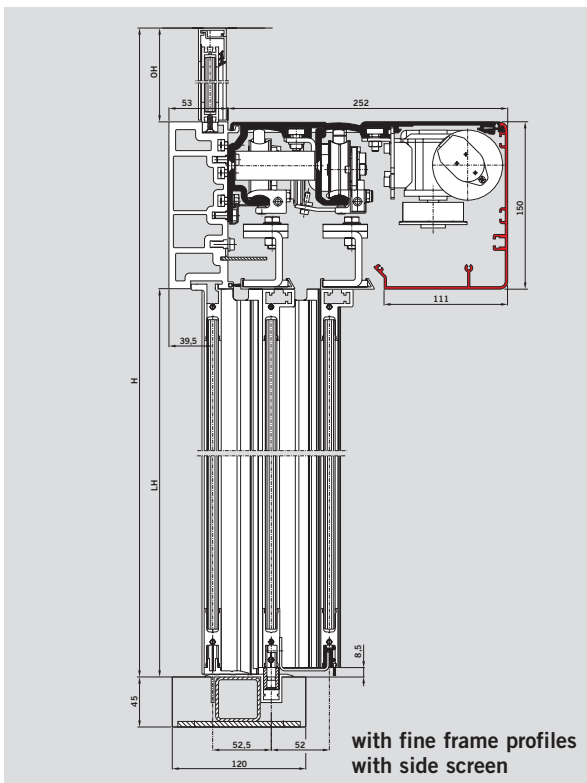
# ES 200 T *Easy*, ES 200 T, ES 200 T-2D – The performance operators for generous passage widths

DORMA  
*PowerDrive* System  
for particularly  
punchy performance

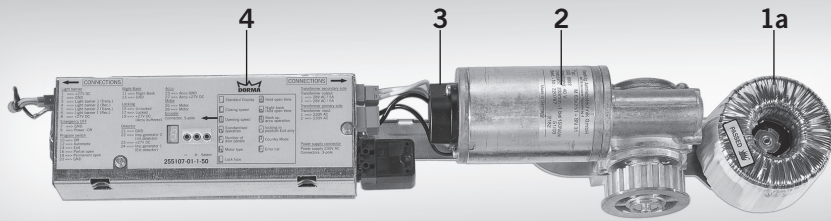
## Door variants, 100 mm overall height



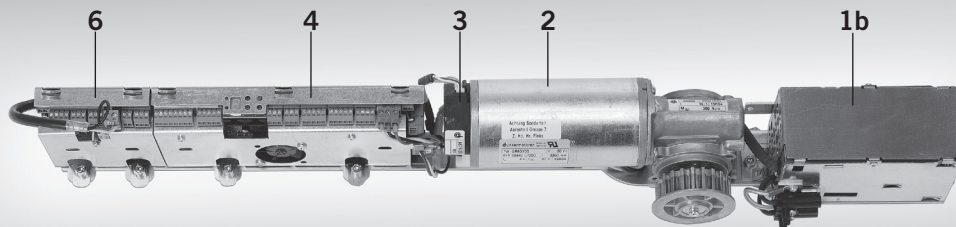
## Door variants, 150 mm overall height



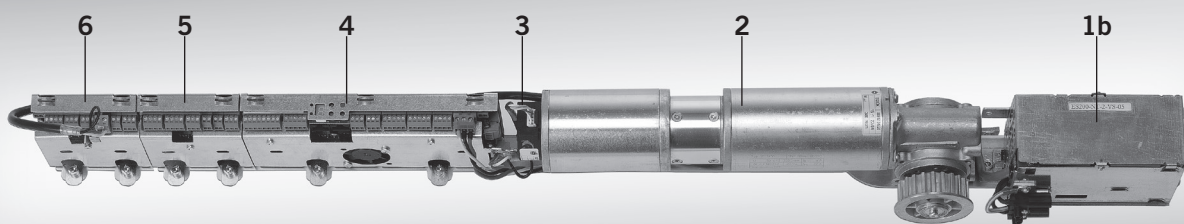
### MiniDriveUnit (MDU) Easy



### MiniDriveUnit (MDU) Standard



### MiniDriveUnit (MDU) with DualDrive



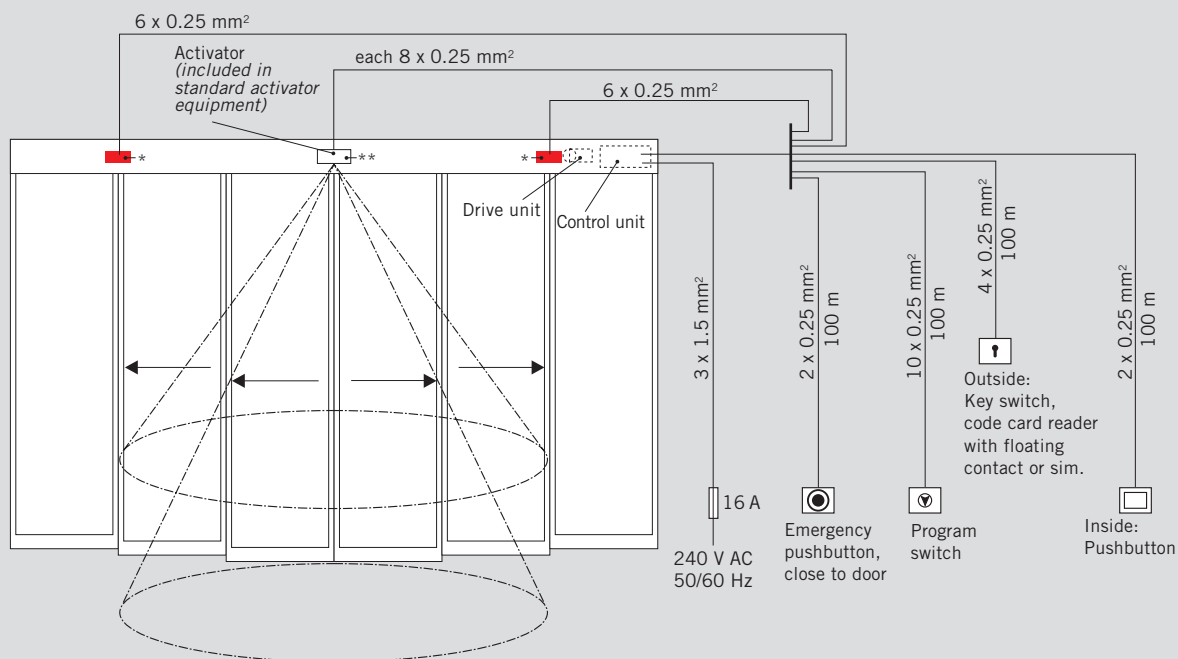
At the heart of the ES 200 T operator is a pre-assembled **MiniDriveUnit** (MDU), which comes in various versions: *Easy*/Standard/2D. It has been industrially tested with all the necessary electrical components and, as a handy single unit, greatly facilitates the installation and maintenance of operator assemblies.

#### Components

##### MiniDriveUnit with *DualDrive*

- 1a Transformer
- 1b Power supply unit
- 2 Motor
- 3 Decoder
- 4 Basic control module (BM)  
*Easy* or Standard
- 5 **DualDrive**-Modul (2D unit)
- 6 Function module (FM)

### Wiring diagram



\*Safety sensors to monitor the secondary closing edge in accordance with DIN 18650  
\*\*Safety sensors to monitor the main closing edge in accordance with DIN 18650

## Program switch

When combining the system with a program switch out of the DORMA accessory range, the automatic door system even meets individual requirements and offers easy handling.

These program switches are available in various designs have been conceived for all kinds of demands.

Furthermore they offer various options, from a mechanical to a full-electronic version alternatively also lockable via Euro profile half-cylinder or in a full-electronic way via code.

- Up to 5 different functions: Off, Automatic, Exit Only, Partial Open, Permanent Open
- Electronic program switches in System 55 design to cope with the highest aesthetic demands

### Program switches for sliding door operators



Designation	Specification	Installation system	Order No.
<b>PG-S1</b>	5-position, aluminium, white, UP, 80 x 80 x 40 mm	Gira S-Color	19135401150
<b>PG-S2</b>	5-position, lockable, aluminium, white, flush-mounting, 80 x 80 x 40 mm	Gira S-Color	19135602150
<b>PG-FST2*</b>	5-position, lockable via Euro profile half-cylinder, also suitable for FST systems, aluminium, white, for flush-mounting, 105 x 80 x 65 mm Box for surface-mounting: 19142201170	Deutsche Solenoid	19135602150
<b>EPS-S</b>	Full-electronic program switch in System 55 design, 5-position, lockable via code or additional key switch TL-ST S55, membrane keypad, aluminium-coloured, white, flush-mounting, 80 x 80 mm	System 55	16556901150
<b>For header installation**</b>	5-position, lockable, also suitable for FST systems		25006014150

\* Illustration see page 7

\*\* no illustration

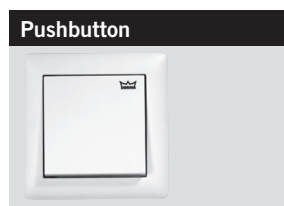
### Program switches for sliding door operators in emergency exits and escape routes (FST)



Designation	Specification	Installation system	Order No.
PG-FST1	5-position, lockable, aluminium, white, flush-mounting, 80 x 80 mm	Gira S-Color	19135603150
PG-FST2	5-position, lockable via Euro profile half-cylinder, white, aluminium, flush-mounting, 105 x 80 x 65 mm, Box for surface-mounting: 19142201170 (see page 11)	Deutsche Solenoid	19142001170
EPS-FST	Full-electronic program switch in System 55 design, 5-position, lockable via code or additional key switch TL-ST S55, membrane keypad, white, aluminium-coloured, flush-mounting, 80 x 80 mm	System 55	16556801150
<b>For header installation*</b>			
PS-FST3	5-position, lockable		25006014150

\* no illustration

## Pushbuttons



### Key switch

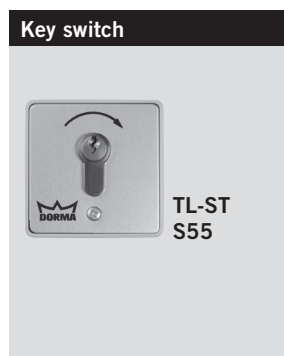
Designation	Specification	Installation system	Order No.
Pushbutton	Single-pole changeover contact, standard frame, white, flush-mounting	System 55	19144701170

### Key switch



Designation	Specification	Order No.
KT 3-1	1 NO contact, with Euro profile half-cylinder (can be replaced by any half-cylinder of a master-key system), you can only withdraw the key when it is in zero position, aluminium, metal, 75 x 75 x 60 mm	
KT 3-1 UP	flush-mounting	05054531332
KT 3-1 AP	surface-mounting	05054631332
KT 8	Lettering "Auf, Zu" (German for "Open/Closed"), 2 NO contacts, with Euro profile half-cylinder (can be replaced by any master-key system half-cylinder), key only retractable in neutral position, aluminium, metal, 75 x 75 x 60 mm	
KT 8 UP	flush-mounting	05054831332
KT 8 AP	surface-mounting	05054931332

### Key switch TL-ST key switch out of STA range



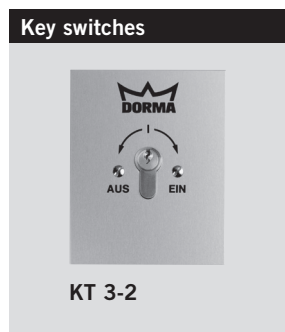
Designation	Specification	Installation system	Order No.
TL-ST S55	Switch with single-pole changeover contact, for Euro profile half-cylinder by others to DIN 18252, locking cam centre 30 – 32.5 mm, overall length 40.5 – 43.5 mm, Locking cam position left (90°), incl. cover for System 55, not suitable for box for surface-mounting, not including Euro profile half-cylinder, <b>not including frame</b>		
TL-ST S55 W	white	System 55	56330710
TL-ST S55 S	silver	System 55	56330701
TL-ST S55 A	anthracite	System 55	56330715

## Switches



### Switches

Designation	Specification	Installation system	Order No.
On / Off switch	white, aluminium, flush-mounting, 80 x 80 mm	Gira S-Color	19135403150
Radar switch	„MAGIC SWITCH“, proximity-type radar switch responds to movement, for flush-mounting, 80 x 80 mm		05076831332



### Key switches

Designation	Specification	Order No.
KT 3-2	1 NO contact with Euro profile half-cylinder, can be replaced by any master key system half-cylinder, key only retractable in neutral position, interchangeable cover, lettering "Ein, Aus" (German for "On/Off"), aluminium, for flush-mounting: 125 x 100 mm, for surface-mounting: 70 x 90 mm	05054731332
KT 3-2.1*	2 changeover contacts, with Euro profile half-cylinder, replaceable by any master key system half-cylinder, key only retractable in neutral position, lettering "Ein, Aus" (German for "On/Off"), aluminium, for flush-mounting: 125 x 100 mm, for surface mounting: 70 x 90 mm	05032631332

\*no illustration

## Emergency pushbutton





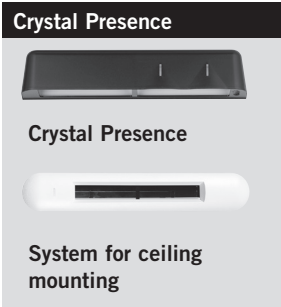

Designation	Specification	Installation system	Order No.
To interrupt the automatic movement of the door. Emergency pushbutton (Function: Emergency Off) for automatic door operators. Manufactured according to ZH 1/494 (German Guidelines for power-operated windows, doors and gates) and BGR 232 (German Employer's Liability Insurance Association Rule) as well as DIN 18650 (German Industrial Standard). Red knob with yellow centre insert. Maximum load current: max. 10 A at 230 V AC.			
NAT 1	NO contact: 1, NC contact: 1, white frame, flush-mounting, 80 x 80 mm	System 55	90400025
NAT 2*	Function: "Emergency Open" with green knob, NO contact: 1, NC contact: 1, Maximum load current: 10 A at 230 V AC, white frame, flush-mounting, 80 x 80 mm	System 55	90400035
Highly-illuminated emergency pushbutton environment with visual locking status indication, optical and acoustic alarm via yellow flashlight and integrated alarm siren, sabotage-proof, behind glass, <b>not including frame</b>			
TL-N S55	NO contact: 1, NC contact: 1, Maximum load current: 1 A at 24 V DC, flush-mounting, 80 x 80 mm	System 55	56330500
NAT 3*	Behind glass, NO contact: 1, NC contact: 1 for flush-mounting, 120 x 87 mm		90400023
NAT 4	NO contact: 1, NC contact: 1, for surface-mounting, 68 x 68 mm		05027031332

\* no illustration




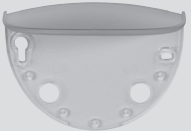




## Infrared detectors

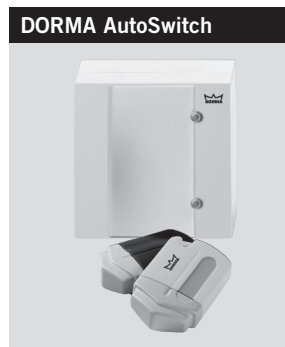
These detectors are designed to safeguard automatic doors by detecting moving people or objects

Light barriers		Designation	Specification	Order No.
 <p><b>LB 03</b></p>			To safeguard the passage area of sliding doors by detecting the presence of people and objects	
	<b>LB 03</b>		Counter light barrier comprising transmitter and receiver	05102331332
Active infrared detector		Designation	Specification	Order No.
 <p><b>AIR 30/31</b> <b>AIR 30-H/31</b></p>			Active infrared system to safeguard the passage area and the secondary closing edges of sliding doors. Designed to detect the presence of people and objects	
	<b>AIR 30/31</b>		Including background evaluation, black	16503601170
	<b>AIR 30-H/31</b>		Including background suppression, black	16503701170
	<b>WH 30</b>		Rain protection cover, black	16500901170
Crystal Presence		Designation	Specification	Order No.
 <p><b>Crystal Presence</b></p> <p><b>System for ceiling mounting</b></p>			– For improved protection of passage areas and secondary closing edges of sliding doors – Designed to detect the presence of people and objects	
	<b>Crystal Presence</b>		Presence detection curtain for improved protection thanks to exactly adjustable detection range, black	16504301170
	<b>System for ceiling mounting</b>		for Crystal Presence, white	05094731332
Combined sensors		Designation	Specification	Order No.
 <p><b>Activ8.2</b></p> <p><b>Jupiter</b></p>			To activate (open) and protect automatic sliding doors This system is designed to substitute light barriers with the aid of an integrated active infrared function. This combined sensor opens sliding doors via radar and protects the main and secondary closing edges via an active infrared system.	
	<b>Activ8.2</b>		Direction recognition, black	16518301170
	<b>Activ8.3-N</b>		Direction recognition, self-monitoring, suitable for application on FST doors (fire and smoke doors), black	16555001170
	<b>Jupiter</b>		Direction recognition with cross-traffic suppression, black	16563201170
	<b>Jupiter SE</b>		Direction recognition with cross-traffic suppression, self-monitoring, suitable for application on FST doors (fire and smoke doors), black	16563301170

## Radar motion detectors

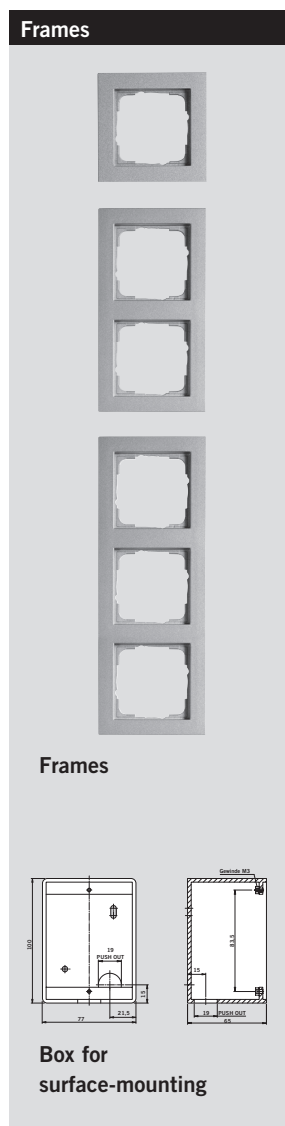
Not-Befehlseinrichtung	Designation	Specification	Colour	Order No.
				
<b>Eagle</b>				
				
<b>Merkur</b>				
				
<b>System for ceiling installation Eagle</b>				
				
<b>Rain protection cover Eagle</b>				
				
<b>Special bracket (Eagle)</b>				
				
<b>System for ceiling installation (Merkur)</b>				
	The user-friendliness of automatic doors depends a lot on what kind of activator is used and its construction.			
	The DORMA sensor range combines the flexibility that is required for the different fields of application with reliability and the highest level of user friendliness. Furthermore it effectively detects moving people or objects in order to activate (open) automatic doors.			
	<b>Standard motion detectors</b>			
	<b>Eagle 2</b>	Standard	black	16503201170
			white	16503203170
			silver	16507502170
	<b>Merkur M</b>	Standard	black	16537501170
	<b>Motion detectors with direction recognition</b>			
	Direction recognition for perfectly controlled opening and closing cycles.			
	<b>Eagle 1</b>	Direction recognition	black	16503101170
			white	16503103170
			silver	16503102170
	<b>Merkur</b>	Cross-traffic suppression with direction recognition	black	16532201170
	<b>Self-monitoring motion detector (FST application – for door with application in emergency exits and escape routes)</b>			
	Radar motion detector for doors in emergency exits and escape routes with self-monitoring function and electronics in redundant design			
	<b>Eagle 3-N</b>	Self-monitoring, direction recognition	black	1655161170
			white	1655163170
			silver	1655162170
	<b>Merkur SE/R</b>	Self-monitoring, direction recognition with cross traffic suppression	black	16532201170
	<b>Accessories for Eagle detectors</b>			
		System for ceiling mounting	white	16502901170
		Rain protection cover	transparent	05090731332
		Infrared remote control to adjust all radar motion detectors	black	16503001170
		Special bracket, for projections of up to 500 mm	black	19138903150
	<b>Accessories for Merkur-type detectors</b>			
		System for ceiling installation (Merkur)	white	05102231332

## DORMA AutoSwitch transponder



Designation	Specification	Order No.
The "active" transponder system. The transponder sends a pulse to the control unit as soon as it enters the receiver range, which amounts to approx. 2.5 m. This system is especially suitable for areas where a manual operation of the system is to be excluded. Thanks to its range it is the perfect access control system for doors used by wheelchair drivers.		
<b>DORMA AutoSwitch</b>	Receiver/control unit, surface-mounted version, white	16571101175
	Programming-(Transponder-) key, yellow	16571201175
	Standard-(Transponder-) key, blue	16571301175

## Frames and boxes for surface-mounted pushbuttons and switches



Designation	Specification	All dimensions in mm (W x H x D)	Installation system	Order No.
<b>System 55 Cover frame (STA range)</b>				
<b>FR-S55 1</b>	Single-type frame, Standard 55, white	80.7 x 80.7	System 55	56391110
<b>FR-S55 2</b>	Double-type frame, Standard 55, white	151.8 x 80.7	System 55	56391210
<b>FR-S55 3</b>	Triple-type frame, Standard 55, white	223.3 x 80.7	System 55	56391310
<b>E2 range</b>				
<b>FR-E2W 1</b>	Single-type frame, E2 55, white	80.8 x 80.8	System 55	56392110
<b>FR-E2W 2</b>	Double-type frame, E2 55, white	151.9 x 80.8	System 55	56392210
<b>FR-E2W 3</b>	Triple-type frame, E2 55, white	223.4 x 80.8	System 55	56392310
<b>E2 range silver</b>				
<b>FR-E2S 1</b>	Single-type frame, E2 55, silver	80.8 x 80.8	System 55	56392101
<b>FR-E2S 2</b>	Double-type frame, E2 55, silver	151.9 x 80.8	System 55	56392201
<b>FR-E2S 3</b>	Triple-type frame, E2 55, silver	223.4 x 80.8	System 55	56392301
<b>E2 range anthracite</b>				
<b>FR-E2A 1</b>	Single-type frame, E2 55, anthracite	80.8 x 80.8	System 55	56392115
<b>FR-E2A 2</b>	Double-type frame, E2 55, anthracite	151.9 x 80.8	System 55	56392215
<b>FR-E2A 3</b>	Triple-type frame, E2 55, anthracite	223.4 x 80.8	System 55	56392315

Please see STA price list for further frames and versions.

Designation	Specification	All dimensions in mm (W x H x D)	Installation system	Order No.
<b>System 55 Boxes for surface-mounting for Standard 55 frames</b>				
<b>ST-AP 55-1*</b>	Single-type frame, pure white, RAL 9010	81.0 x 52.5 x 44.5	System 55	515853332
<b>ST-AP 55-2*</b>	Double-type frame, pure white, RAL 9010	152.0 x 81.0 x 44.5	System 55	515863332
<b>ST-AP 55-3*</b>	Triple-type frame, pure white RAL 9010	224.0 x 81.0 x 44.5	System 55	515873332
<b>Box for surface-mounting</b>	For mechanical program switch PG-FST2 with Euro profile half-cylinder		Deutsche Solenoid	
	Single-type frame, white	100 x 80 x 65		19142201170

\* no illustration

**DORMA GmbH + Co. KG**  
**DORMA Platz 1**  
**D-58256 Ennepetal**  
**Phone +49 2333/793-0**  
**Fax +49 2333/793-495**

**Division Automatic worldwide**

- |  |  |  |
|--|--|--|
| <p>Argentina<br/>         DORMA Sistemas de<br/>         Controles para Portas Ltda<br/>         Phone +54 11 45051032<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>     | <p>Hong Kong<br/>         DORMA Door Controls (Suzhou)<br/>         Co., Ltd.<br/>         Phone +852 25034632<br/> <a href="http://www.dorma.com.sg">www.dorma.com.sg</a></p>                                       | <p>Romania<br/>         DORMA Romania S.R.L.<br/>         Phone +40 31 806 916 0<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>   |
| <p>Australia<br/>         DORMA Automatics Pty. Ltd.<br/>         Phone +61 3 8795 0666<br/> <a href="http://www.dorma.com.au">www.dorma.com.au</a></p>                              | <p>Hungary<br/>         DORMA AKS Automatic GmbH<br/>         Phone +36 1 2065127<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>  | <p>Russia<br/>         DORMA Russia<br/>         Phone +7 495 981-1433<br/> <a href="http://www.dorma.rus">www.dorma.rus</a></p>   |
| <p>Austria<br/>         DORMA Austria GmbH<br/>         Phone +43 6225 8636-0<br/> <a href="http://www.dorma.at">www.dorma.at</a></p>  | <p>India<br/>         DORMA Door Controls India<br/>         Pvt. Ltd.<br/>         Phone +91 44 28585097<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>  | <p>Saudi Arabia<br/>         DORMA Arabia Automatic<br/>         Doors Ltd.<br/>         Kingdom of Saudi Arabia<br/>         Phone +9663 847 2394<br/> <a href="http://www.dorma.com">www.dorma.com</a></p> |
| <p>Belgium<br/>         DORMA foquin N.V./S.A.<br/>         Phone +32 50 451570<br/> <a href="http://www.dorma.be">www.dorma.be</a></p>  | <p>Indonesia, Japan, Malaysia,<br/>         Vietnam<br/>         DORMA Emerald Entrance<br/>         Systems Pte Ltd<br/>         Phone +65 459 5733<br/> <a href="http://www.dorma.com.sg">www.dorma.com.sg</a></p> | <p>Singapore<br/>         DORMA Far East Pte. Ltd.<br/>         (Sales)<br/>         Phone +65 64151898<br/> <a href="http://www.dorma.com.sg">www.dorma.com.sg</a></p>                                      |
| <p>Brazil<br/>         DORMA Sistemas de Controles<br/>         para Portas Ltda.<br/>         Phone +55 11 46899128<br/> <a href="http://www.dorma.com.br">www.dorma.com.br</a></p> | <p>Ireland<br/>         DORMA Ireland Limited<br/>         Phone +353 1 295-8280<br/> <a href="http://www.dorma.ie">www.dorma.ie</a></p>   | <p>Slovakia<br/>         DORMA Slovensko spol. s.r.o.<br/>         Phone +421 2 50221-283<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>  |
| <p>Bulgaria<br/>         DORMA-BALKAN EOOD<br/>         Phone +359 2 9714 904<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>  | <p>Israel<br/>         DORMA GmbH + Co. KG<br/>         Phone +49 2333 793-0<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>   | <p>Slovenia<br/>         DORMA Representation<br/>         Slovenia ICL d.o.o.<br/>         Phone +386 2 5302010<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>                                   |
| <p>Canada<br/>         DORMA Door Controls<br/>         Phone +1 905 6701281<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>   | <p>Italy<br/>         DORMA Italiana S.r.l.<br/>         Tel.: +39 039 244031<br/> <a href="http://www.dorma.it">www.dorma.it</a></p>  | <p>South Africa<br/>         DORMA Door Controls (Pty.) Ltd<br/>         Phone +27 11 8300280<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>  |
| <p>China<br/>         DORMA China Ltd.<br/>         Phone +86512 67612481<br/> <a href="http://www.dorma.com.sg">www.dorma.com.sg</a></p>  | <p>Lithuania<br/>         DORMA Norge AS<br/>         Phone +47 23 176800<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>  | <p>South Korea<br/>         DORMA Emerald Entrance<br/>         Systems Pte Ltd<br/>         Phone +65 459 5733<br/> <a href="http://www.dorma.com.sg">www.dorma.com.sg</a></p>                              |
| <p>Croatia<br/>         DORMA Croatia d.o.o.<br/>         Phone +385 0 1 46 06 944<br/> <a href="http://www.dorma-croatia.hr">www.dorma-croatia.hr</a></p>                           | <p>Luxembourg<br/>         Luxembourg Subsidiary<br/>         Automatic<br/>         Phone +49 2333 793-216<br/> <a href="http://www.dorma.de">www.dorma.de</a></p>  | <p>Spain<br/>         DORMA Ibérica, S.A.<br/>         Phone +34 91 8757850<br/> <a href="http://www.dorma.es">www.dorma.es</a></p>  |
| <p>Czech Republik<br/>         DORMA dverní technika CR,<br/>         s.r.o.<br/>         Phone +420 2 671321-78<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>           | <p>Mexico<br/>         DORMA México, S. de R.L.<br/>         de C.V.<br/>         Phone +52 55 5272-6937<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>   | <p>Sweden<br/>         DORMA Sverige AB<br/>         Phone +46 31 289520<br/> <a href="http://www.dorma.se">www.dorma.se</a></p>   |
| <p>Denmark<br/>         DORMA Danmark A/S<br/>         Phone +45 44 543000<br/> <a href="http://www.dorma.dk">www.dorma.dk</a></p>   | <p>Netherlands<br/>         DORMA Nederland B.V.<br/>         Phone +31 488 418100<br/> <a href="http://www.dorma.nl">www.dorma.nl</a></p>   | <p>Switzerland<br/>         DORMA Schweiz AG<br/>         Phone +41 718864646<br/> <a href="http://www.dorma.ch">www.dorma.ch</a></p>  |
| <p>Estonia<br/>         DORMA Representation<br/>         Estonia<br/>         Phone +372 6707064<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>                          | <p>New Zealand<br/>         DORMA HORIZON NZ LTD<br/>         Phone +64 9 573-1999<br/> <a href="http://www.dorma.com.nz">www.dorma.com.nz</a></p>   | <p>Taiwan<br/>         DORMA Door Controls Pte. Ltd.<br/>         Phone +886 2 9182987<br/> <a href="http://www.dorma.com.sg">www.dorma.com.sg</a></p>   |
| <p>Finland<br/>         DORMA Finland Oy<br/>         Phone +358 9 8789130<br/> <a href="http://www.dorma.fi">www.dorma.fi</a></p>   | <p>Norway<br/>         DORMA Norge AS<br/>         Phone +47 23 176800<br/> <a href="http://www.dorma.no">www.dorma.no</a></p>   | <p>Turkey<br/>         DORMA Kapi Kontrolleri Ltd.<br/>         Sti Sahraticedid Mah.<br/>         Tel.: +90 216 3600056<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>                           |
| <p>France<br/>         DORMA Accueil S.A.S.<br/>         Phone +33 4 79348924<br/> <a href="http://www.dorma.fr">www.dorma.fr</a></p>  | <p>Philippines<br/>         DORMA Door Controls Pte. Ltd.<br/>         Phone +632 893 4077/8<br/> <a href="http://www.dorma.com.sg">www.dorma.com.sg</a></p>   | <p>Ukraine<br/>         DORMA Sales Representative<br/>         Vasyil Stuchylin<br/>         Phone +38 44 5183526<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>                                 |
| <p>Germany<br/>         DORMA Automatic<br/>         GmbH + Co. KG<br/>         Phone +49 2333 793-0<br/> <a href="http://www.dorma.de">www.dorma.de</a></p>                         | <p>Poland<br/>         DORMA Polska sp. z o.o.<br/>         Phone +48 22 7365900<br/> <a href="http://www.dorma.pl">www.dorma.pl</a></p>   | <p>United Arab Emirates<br/>         DORMA Gulf Door Controls FZE<br/>         Dubai, United Arab Emirates<br/>         Phone +971 48 839014<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>       |
| <p>Great Britain<br/>         DORMA UK Limited<br/>         Phone +44 1462 477600<br/> <a href="http://www.dorma-uk.co.uk">www.dorma-uk.co.uk</a></p>                                | <p>Portugal<br/>         DORMA Portugal<br/>         para Portas, Lda.<br/>         Phone +351 252 860490<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>  | <p>USA<br/>         DORMA Automatics Inc.<br/>         Phone +1 847 295-2700<br/> <a href="http://www.dorma-usa.com">www.dorma-usa.com</a></p>   |
| <p>Greece<br/>         DORMA Representation Greece<br/>         Tel.: +30 21 09944388<br/> <a href="http://www.dorma.com">www.dorma.com</a></p>                                      |  |  |



**Door Control**



**Automatic**



**Glass fittings  
and Accessories**



**Security Time  
and Access (STA)**



**Movable Walls**