

Materialprüfungsamt Nordrhein-Westfalen

Prüfen • Überwachen • Zertifizieren

Certificate of constancy of performance**0432-CPR-00026-31**

Version 05

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product

overhead door closer ITS 96 and TS 97

Controlled door closing devices for single and double leaf swing doors
according to the composition and classification in annex 1

placed on the market under the name or trade mark of

dormakaba Deutschland GmbH

DORMA Platz 1
58256 Ennepetal, Germany

and produced in the manufacturing plant(s)

DO 2.1

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in annex ZA of the standard(s)

EN 1154:1996/A1:2002/AC:2006

under **system 1** for the performance set out in this certificate are applied and that the factory production control conducted by the manufacturer is assessed to ensure the

constancy of performance of the construction product.

This certificate was first issued on 02.09.2019 and will remain valid until 02.09.2029 as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

Dortmund, 05.11.2024



By order

RBA Th. Meinks

Deputy Head of Certification Body Department 22.30

This Certificate consists of 1 page and 1 annex(es).

This Certificate replaces the Certificate no. 0432-CPR-00026-31 dated
20.09.2024, Version 04.

The original of this document was issued in German language.

In case of doubt only the German version is valid.

List of Products

Type :	„ITS 96 EN 3-6“
Description :	In door-leaf embedded door closer with hydraulic damping.
Arm system :	Slide channel arm assembly
Installation :	Fixing in the door-leaf (standard fixing) according to manufacturer specifications
Size :	3 - 6
Classification :	3 8 3 - 6 1 1 4
Manufacturing plant :	DO 2.1

Type :	„ITS 96 EN 3-6 BCA“
Description :	In door-leaf embedded door closer with hydraulic damping.
Arm system :	Slide channel arm assembly
Installation :	Fixing in the door-leaf (standard fixing) according to manufacturer specifications Fixing in the door frame (frame fixing) according to manufacturer specifications
Size :	3 - 6
Classification :	3 8 3 - 6 1 1 4
Manufacturing plant :	DO 2.1

Type :	„ITS 96 EN 2-4“ and „ITS 96 EN 2-4 2S“
Description :	In door-leaf embedded door closer with hydraulic damping.
Arm system :	Slide channel arm assembly
Installation :	Fixing in the door-leaf (standard fixing) according to manufacturer specifications
Size :	2 - 4
Classification :	3 8 2 - 4 1 1 4
Manufacturing plant :	DO 2.1

Remarks:	<p>optionally with:</p> <ul style="list-style-type: none"> - short or elongated axis (4mm or 8mm). - dormakaba mounting plate for optional mounting on tube frame doors - dormakaba sliding arm L=250mm (DIN L or DIN R), mounting distance A=130 mm - dormakaba slide channel arm assembly G96N with sliding rail 31 mm * 20 mm , arm length 375 mm - dormakaba mounting kit BZ 1 or BZ 2 for G96N to adjust the height of the fixing elements of the sliding rail in the frame of profile door in a range of 15 to 24 mm. - dormakaba slide channel arm assembly G96N 20 with sliding rail 20 mm * 12 mm, opening limitation and an arm length of 375 mm - dormakaba mounting kit for G96 N for steel doors - dormakaba mounting kit for G96 N for wooden doors <p>ITS 96 EN 2-4: latch 7° to 0°</p> <p>ITS 96 EN 2-4 2S: second closing area (latch): 15° to 0°</p> <p>For the use on fire- and smoke doors the door closer has to be adjusted min. to size 3.</p>
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Intended use:

On single- and double-leaf fire- and/or smoke-protection swing doors

Essential property	Sections with requirements in EN 1154:1996/A1:2002/AC:2006	Performance of the product
Self-closing	<p>ITS 96 EN 3-6</p> <p>5.2.1 General</p> <p>5.2.3 Closing torque</p> <p>5.2.4 Opening torque</p> <p>5.2.5 Efficiency</p> <p>5.2.6 Closing time</p> <p>5.2.7 Opening angle</p> <p>5.2.8 Overload behaviour</p> <p>5.2.9 Temperature dependence</p> <p>5.2.10 Leaking</p> <p>5.2.11 Damage</p> <p>5.2.12 Latch</p> <p>5.2.13 Back check</p> <p>5.2.14 Delayed action</p> <p>5.2.15 Adjustable closing force</p> <p>5.2.16 Play at zero position</p> <p>5.2.18 Suitability for fire-/smoke-protection doors</p>	<p>Passed</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Class 3: Passed *¹)</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Not applicable</p> <p>Not applicable</p> <p>Passed (Size 3-6)</p> <p>Not applicable</p> <p>Class 1: Passed</p>
Durability of self-closing	<p>5.2.2 Durability</p> <p>5.2.17.1 Corrosion resistance</p> <p>5.2.17.2 Corrosion resistance</p> <p>5.2.17.3 Corrosion resistance</p>	<p>Class 8 (500 000 Cycles): Passed</p> <p>Class 4 (240h): Passed</p> <p>Class 4 (240h): Passed</p> <p>Class 4 (240h): Passed</p>
Dangerous substances	Annex ZA.3	The manufacturer has not declared any dangerous substances.

*¹) opening limitation is required.

Essential property	Sections with requirements in EN 1154:1996/A1:2002/AC:2006	Performance of the product
Self-closing	<p>ITS 96 EN 3-6 BCA</p> <p>5.2.1 General</p> <p>5.2.3 Closing torque</p> <p>5.2.4 Opening torque</p> <p>5.2.5 Efficiency</p> <p>5.2.6 Closing time</p> <p>5.2.7 Opening angle</p> <p>5.2.8 Overload behaviour</p> <p>5.2.9 Temperature dependence</p> <p>5.2.10 Leaking</p> <p>5.2.11 Damage</p> <p>5.2.12 Latch</p> <p>5.2.13 Back check</p> <p>5.2.14 Delayed action</p> <p>5.2.15 Adjustable closing force</p> <p>5.2.16 Play at zero position</p> <p>5.2.18 Suitability for fire-/smoke-protection doors</p>	<p>Passed</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Class 3: Passed</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Passed (Size 3-6)</p> <p>Not applicable</p> <p>Passed (Size 3-6)</p> <p>Not applicable</p> <p>Class 1: Passed</p>
Durability of self-closing	<p>5.2.2 Durability</p> <p>5.2.17.1 Corrosion resistance</p> <p>5.2.17.2 Corrosion resistance</p> <p>5.2.17.3 Corrosion resistance</p>	<p>Class 8 (500 000 Cycles): Passed</p> <p>Class 4 (240h): Passed</p> <p>Class 4 (240h): Passed</p> <p>Class 4 (240h): Passed</p>
Dangerous substances	Annex ZA.3	The manufacturer has not declared any dangerous substances.

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Intended use:

On single- and double-leaf fire- and/or smoke-protection swing doors

Essential property	Sections with requirements in EN 1154:1996/A1:2002/AC:2006	Performance of the product
Self-closing	<p>ITS 96 EN 2-4 and ITS 96 EN 2-4 2S</p> <p>5.2.1 General</p> <p>5.2.3 Closing torque</p> <p>5.2.4 Opening torque</p> <p>5.2.5 Efficiency</p> <p>5.2.6 Closing time</p> <p>5.2.7 Opening angle</p> <p>5.2.8 Overload behaviour</p> <p>5.2.9 Temperature dependence</p> <p>5.2.10 Leaking</p> <p>5.2.11 Damage</p> <p>5.2.12 Latch</p> <p>5.2.13 Back check</p> <p>5.2.14 Delayed action</p> <p>5.2.15 Adjustable closing force</p> <p>5.2.16 Play at zero position</p> <p>5.2.18 Suitability for fire-/smoke-protection doors</p>	<p>Passed</p> <p>Passed (Size 2-4)</p> <p>Passed (Size 2-4)</p> <p>Passed (Size 2-4)</p> <p>Passed (Size 2-4)</p> <p>Class 3: Passed*¹⁾</p> <p>Passed (Size 2-4)</p> <p>Passed (Size 2-4)</p> <p>Passed (Size 2-4)</p> <p>Passed (Size 2-4)</p> <p>Not applicable</p> <p>Not applicable</p> <p>Passed (Size 2-4)</p> <p>Not applicable</p> <p>Class 1: Passed</p>
Durability of self-closing	<p>5.2.2 Durability</p> <p>5.2.17.1 Corrosion resistance</p> <p>5.2.17.2 Corrosion resistance</p> <p>5.2.17.3 Corrosion resistance</p>	<p>Class 8 (500 000 Cycles): Passed</p> <p>Class 4 (240h): Passed</p> <p>Class 4 (240h): Passed</p> <p>Class 4 (240h): Passed</p>
Dangerous substances	Annex ZA.3	The manufacturer has not declared any dangerous substances.

List of Products

Type :	„TS 97 EN 2-4“
Description :	Overhead door closer with hydraulic damping.
Arm system :	Slide channel arm assembly
Installation :	Door leaf fixing on the opening side of the door (standard installation) according to manufacturer specifications Frame fixing on the opening side of the door according to manufacturer specifications
Size :	2 - 4
Classification :	3 8 2-4 1 1 3
Manufacturing plant :	DO 2.1
Remarks:	For the use on fire- and smoke doors the door closer has to be adjusted min. to size 3.

Intended use:

On single- and double-leaf fire- and/or smoke-protection swing doors

Essential property	Sections with requirements in EN 1154:1996/A1:2002/AC:2006	Performance of the product
Self-closing	TS 97 EN 2-4 5.2.1 General 5.2.3 Closing torque 5.2.4 Opening torque 5.2.5 Efficiency 5.2.6 Closing time 5.2.7 Opening angle Door leaf fixing on the opening side of the door Frame fixing on the opening side of the door 5.2.8 Overload behaviour 5.2.9 Temperature dependence 5.2.10 Leaking 5.2.11 Damage 5.2.12 Latch 5.2.13 Back check 5.2.14 Delayed action 5.2.15 Adjustable closing force 5.2.16 Play at zero position 5.2.18 Suitability for fire-/smoke-protection doors	Passed Passed (Size 2-4) Passed (Size 2-4) Passed (Size 2-4) Passed (Size 2-4) Class 3: Passed* ¹⁾ Class 3: Passed* ¹⁾ Passed (Size 2-4) Passed (Size 2-4) Passed (Size 2-4) Passed (Size 2-4) Passed (Size 2-4) Passed (Size 2-4) Not applicable Not applicable Passed (Size 2-4) Not applicable Class 1: Passed
Durability of self-closing	5.2.2 Durability 5.2.17.1 Corrosion resistance 5.2.17.2 Corrosion resistance 5.2.17.3 Corrosion resistance	Class 8 (500 000 Cycles): Passed Class 3 (96h): Passed Class 3 (96h): Passed Class 3 (96h): Passed
Dangerous substances	Annex ZA.3	The manufacturer has not declared any dangerous substances.