

Installation Instructions

SC-1 Sealing Compound (2300) Instructions

This sealing compound is used to fill the cavities between the closer body and the cement case.
It consists of two components: basic fluid (A), and accelerator (B).

**IMPORTANT:
USE COMPOUND IMMEDIATELY
AFTER MIXING.**

SC-1 Sealing Compound	Handling description	Time
	Set time (<i>time directly after mixing</i>)	20 minutes
	Full cure time (<i>normal product usage not recommended until full cure time has been met</i>)	24 hours

1.1 Clean the closer body and cement case before applying the sealing compound.

1.2 Pour contents from (B) into (A).

1.3 Shake thoroughly.
1.4 Hardening and adhesion may be affected by insufficient mixing.

1.5 Carefully pour mixture into cavities between closer body and cement case.
1.6 Fill cement case completely.
1.7 A thin film of sealing compound should cover top of closer and cement case rim.