



Surface Applied Door Closers

8900 SERIES HEAVY-DUTY SURFACE CLOSERS



Versatile, durable, and reliable, featuring modern styling for institutional or high-traffic commercial applications.

DORMA'S 8900 Series, Grade 1 hydraulic surface closers are housed in corrosion-resistant aluminum with a hardened pinion/piston providing toughness and high-strength. The arm hub is made from forged steel.

Standard on the 8900 Series closers are backcheck positioning with two adjustment valves, adjustable spring sizes from 1–6. Independently certified to 10 million, the 8900 Series closers are ideal for a variety of heavyduty, as well as barrier-free, applications.

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DORMA USA quality and environmental management systems in Reamstown, PA and Steeleville, IL are certified to ISO 9001:2008 and ISO 14001:2004.





Technical Details

- Available as 8916 with fully adjustable spring sizes 1–6. Size 1 (5 lb opening force) meets interior barrier-free AD requirements.
- 8916 may be used on doors up to 48" wide interior (42" wide exterior) and up to 180 lb.
- 8956 available with adjustable spring sizes of 5–6 +50% for use on exceptionally wide, tall, or heavy doors.
- Non-handed for regular, top jamb, and parallel arm applications.
- Backcheck (BC) valve
 (standard) provides adjustable intensity hydraulic cushioning,
 preventing uncontrolled door
 opening to protect door and
 frame during abusive or abrupt
 opening.
- POS backcheck positioning valve (standard) maintains an effective backcheck range on parallel arm applications.
 Valve is accessible with the closer installed.
- Full adjustment using BC, POS, Sweep and Latch valves standard.
- Optional delayed action (DA) adjustable with separate independent valve to allow for unobstructed passage through opening.
- Full plastic cover standard.
 Full metal or full plastic slotted covers optional.
- All tamper-resistant (hex key) valve adjustments (including POS) accessible with closer installed.
- Standard components required for three most popular mounting configurations (Reg., TJ, PA).
- Standard fasteners include separate wood and metal screws and SN1 sex nuts for 1-3/4" thick doors.
- Full-sized templates enable accurate installation.
- A variety of specialty arm options, interchangeable across most DORMA surface closer models.

- Full complement of optional plates and brackets available for special applications.
- Screw options include selfdrilling and tapping screws (DPK89) for steel door and frame applications or selftapping screws (TPK89) for aluminum door and frame applications.
- Stainless steel (STA Series) model available (see STA brochure for details).
- Available with holder/release with (EMR Series) or without (EMF Series) photoelectric detector to control spread of smoke and fire (see EMR/EMF brochure for details).

Certifications

 ANSI/BHMA A156.4 Grade 1 certified.



- UL and CUL listed.
 Mosts III 100 for
- Meets UL10C for positive pressure.
- Meets ANSI/BHMA A117.1 and ADA for barrier-free accessibility.
- CSFM approved.

Specification

The heavy-duty 8900 Series non-handed surface applied door closer with adjustable spring power and backcheck positioning adjustment. The 8900 has two independent, noncritical adjustment valves to control sweep and latch closing speeds. The backcheck positioning valve maintains an effective backcheck range on parallel arm applications. The 8916 will be available with field adjustable spring power from size 1–6 for barrier-free requirements. All closers to have field adjustable spring power from size 1-6 and meet barrier-free requirements. The 8956 will be adjustable size 5 to 6 +50% additional closing force over the size 6. All 8900 fully adjustable spring force door closers to include an integral design to positively stop adjustment of the spring at the minimum and maximum spring force settings.

Optional Specifications:

The 8600 Series closer will have delayed action (DA). Delayed action range will be effective from maximum opening to approximately 65°. All 8900 closers to have full metal covers. All 8900 closers to have sex nuts with machine screws for 1-3/8" door (SN2). Closers to have self-drilling screws for steel doors and frames (DPK86). Closers to have self-tapping screws for aluminum doors and frames (TPK86). Closers to have TORX security for all exposed fasteners (TX89).

Finishes

Standard Sprayed Finishes

Aluminum: 689

 Bronze: 691 (Dull), 690 (Statuary), or 695 (Dark Duranodic)

■ Gold: 696

■ Black: 693

Optional DORMA Custom Color or Designer Color Finishes

Contact Customer Service.

Optional Plated/ Architectural Finishes

- Brass: 605 (Bright) or 606 (Satin)
- Bronze: 611 (Bright), 612 (Satin), or 613 (Oxidized Satin Oil Rubbed)
- Nickel: 618 (Bright) or 619 (Satin)
- Chrome: 625 (Bright) or 626 (Satin)
- Stainless: 630 (Satin)

Warranty

For details, refer to **DORMA Limited Warranty** on our website at **go.dorma.com/terms.**

REDUCED OPENING FORCE INSTALLATIONS CAUTION

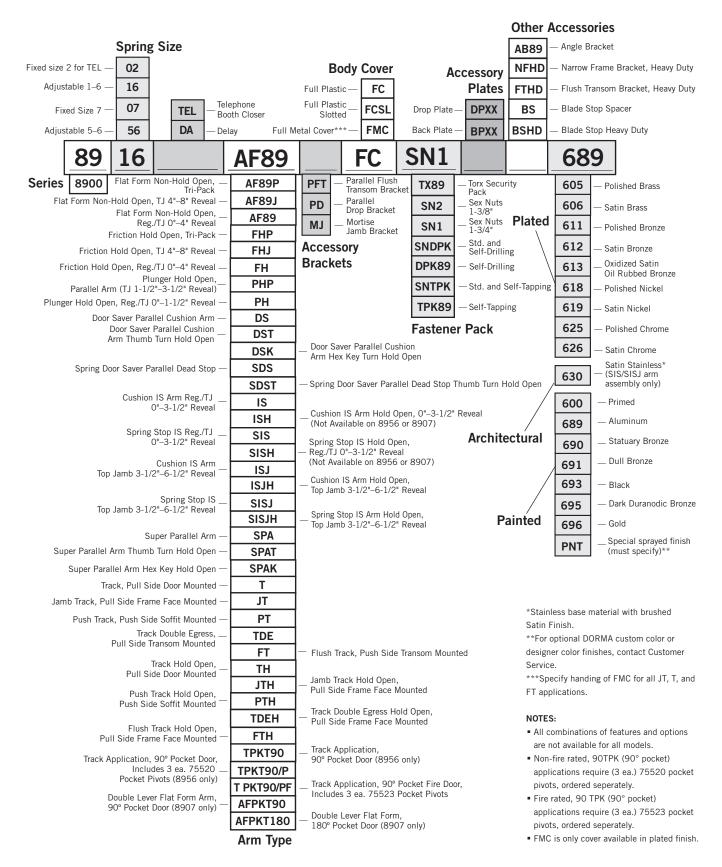
Manual door closers, including those certified to meet ANSI/BHMA A156.4, when installed and adjusted to conform to ADA or other reduced opening force requirements, may not provide sufficient power to reliably close and latch a door.

Refer to catalog for Low Energy Operators to meet reduced opening force requirements without affecting closing power.

Features	8916	8956
Spring size (8916 shipped as size 4)	1–6	5–6 + 50%
Non-handed	•	•
Parallel arm bracket	•	•
Full line of specialty function arms and plates	•	•
Backcheck positioning adjustment	•	•
Controlled closing with two adjustment valves	180°-15° 15°-0°	180°–15° 15°–0°
Backcheck	•	•
Hydraulic delayed action	0	0
Hold open	0	0
SN1 sex nuts for 1-3/4" thick doors included	•	•
Self-drilling screws	0	0
Self-tapping screws	0	0
Tamper-resistant TORX screws	0	0
Full cover (plastic)	•	•
Full cover (metal)	0	0

• standard optional

HOW TO ORDER 8900 SERIES



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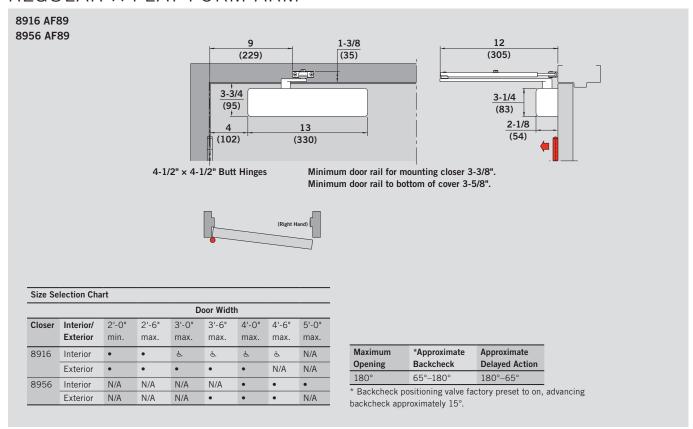
Technical Drawing Symbols & Notes

• - Recommended application

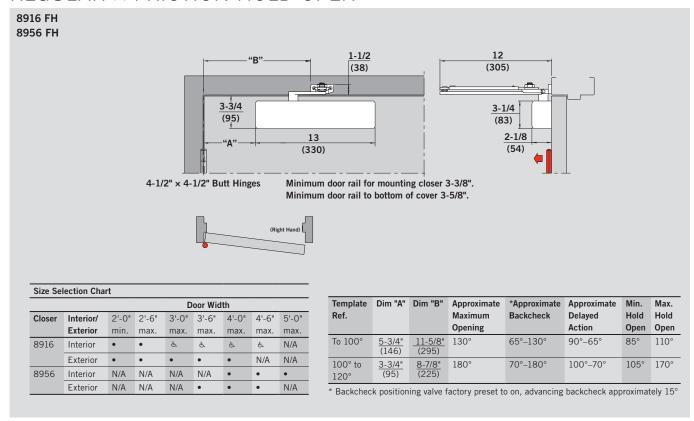
N/A - Not applicable/application not recommended

NOTE: The effective degree at which the backcheck occurs is determined by a **backcheck positioning** adjustment. Specifically designed for parallel arm applications, it advances the backcheck to an approximate range similar to regular and top jamb applications. The backcheck range(s) shown with each parallel arm technical drawing reflects an **on** status. Regular, top jamb, and track ranges reflect an **off** status. The 8900 Series closer is shipped with the backcheck positioning valve on.

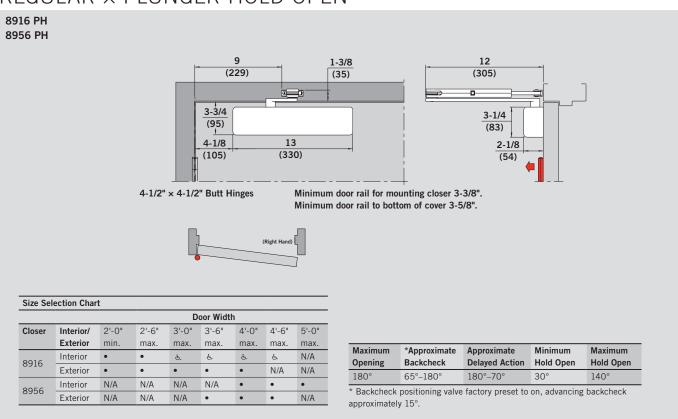
REGULAR × FLAT FORM ARM



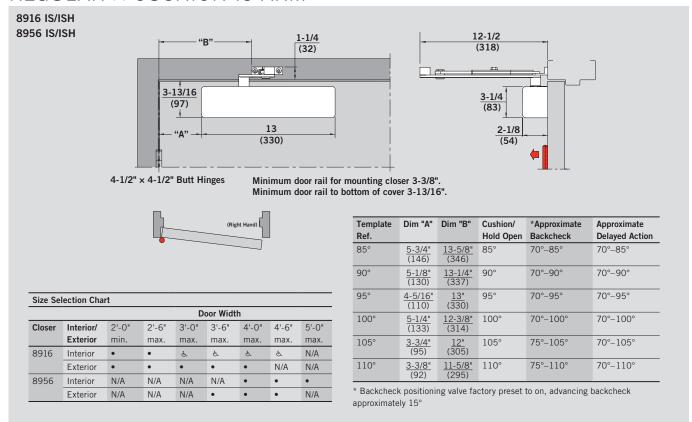
REGULAR × FRICTION HOLD OPEN



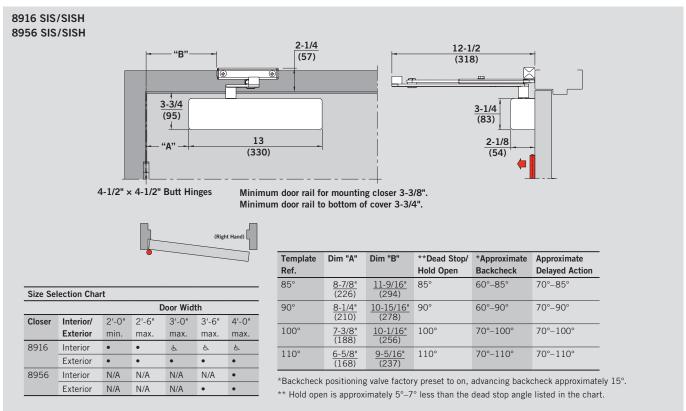
REGULAR × PLUNGER HOLD OPEN



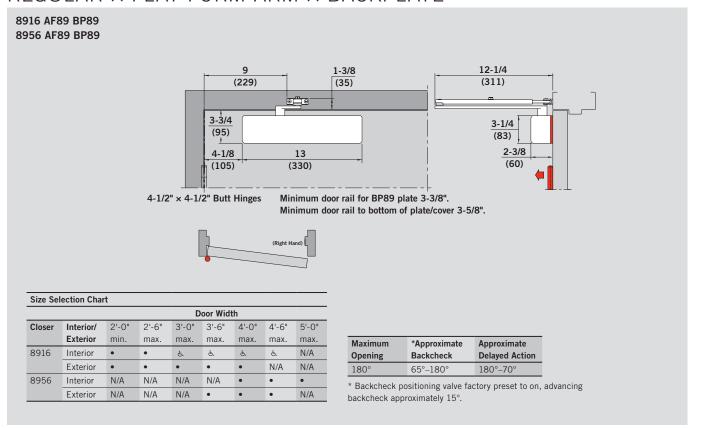
REGULAR × CUSHION IS ARM



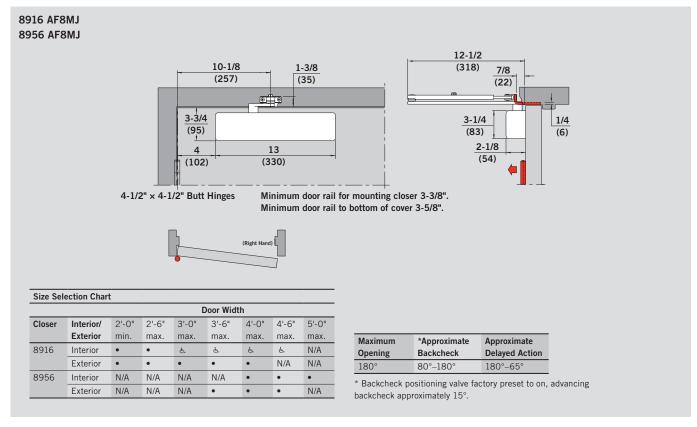
REGULAR × SPRING STOP IS ARM



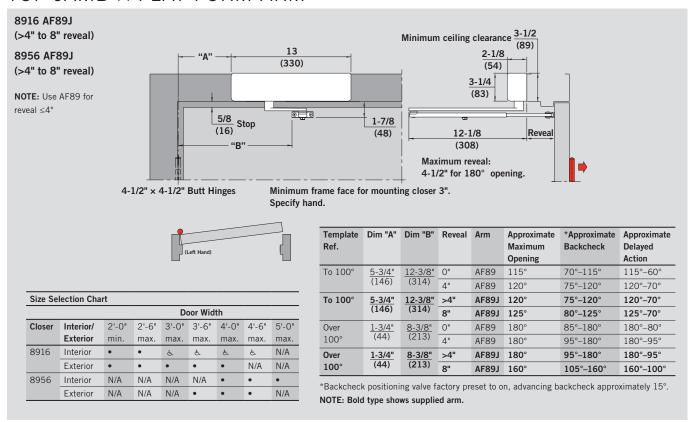
REGULAR × FLAT FORM ARM × BACKPLATE



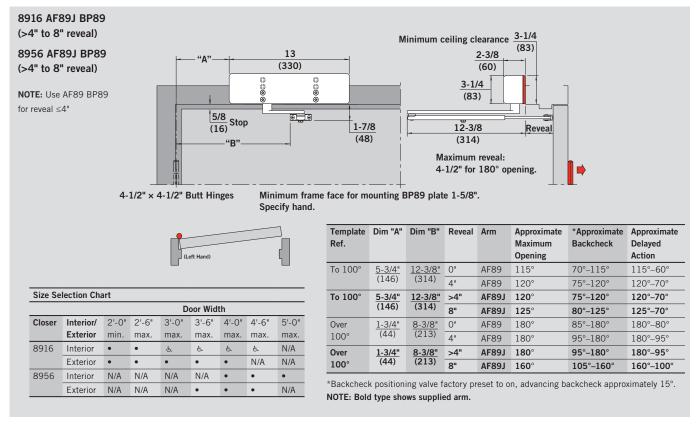
REGULAR × FLAT FORM ARM × MORTISED JAMB BRACKET



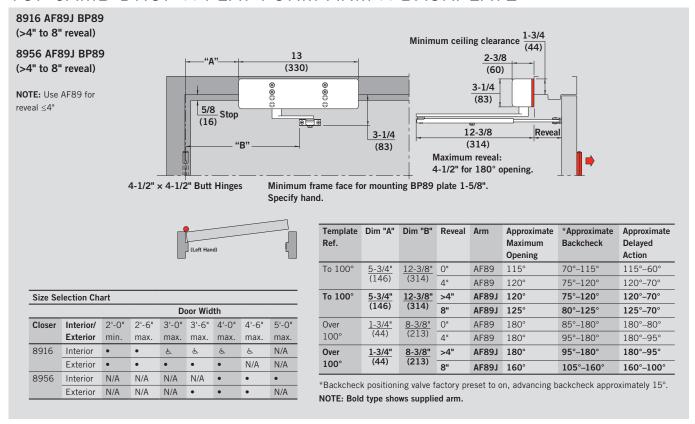
TOP JAMB × FLAT FORM ARM



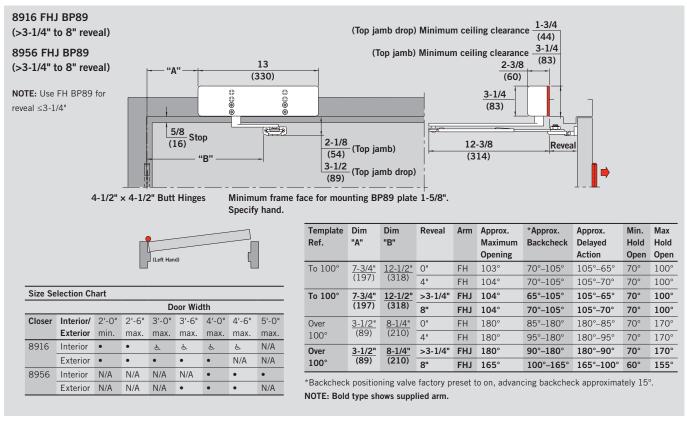
TOP JAMB × FLAT FORM ARM × BACKPLATE



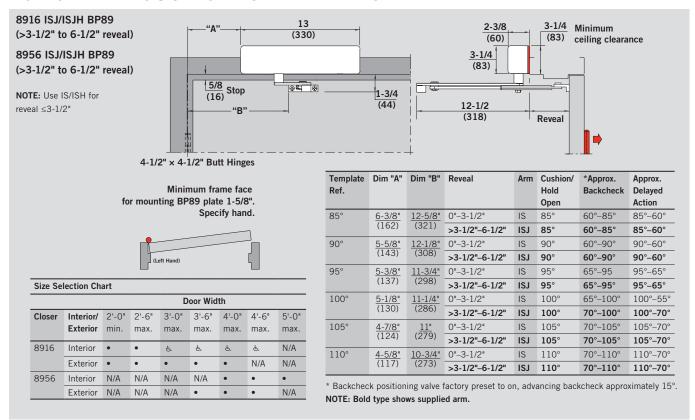
TOP JAMB DROP × FLAT FORM ARM × BACKPLATE



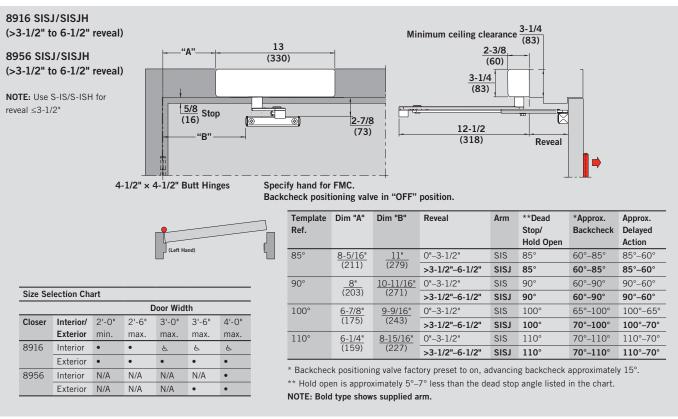
TOP JAMB × FRICTION HOLD OPEN × BACKPLATE



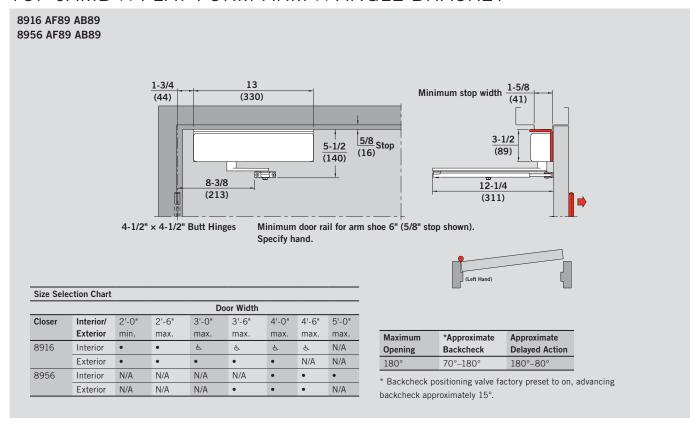
TOP JAMB × CUSHION IS ARM × BACKPLATE



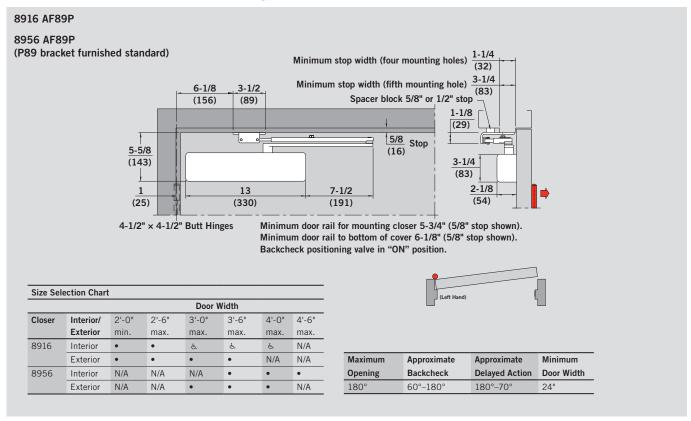
TOP JAMB × SPRING STOP IS ARM



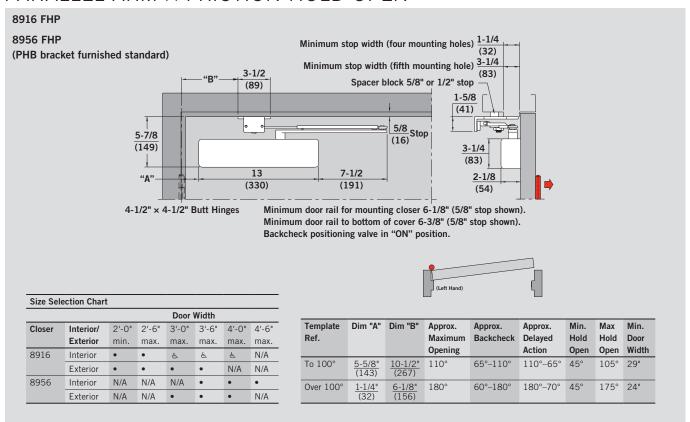
TOP JAMB × FLAT FORM ARM × ANGLE BRACKET



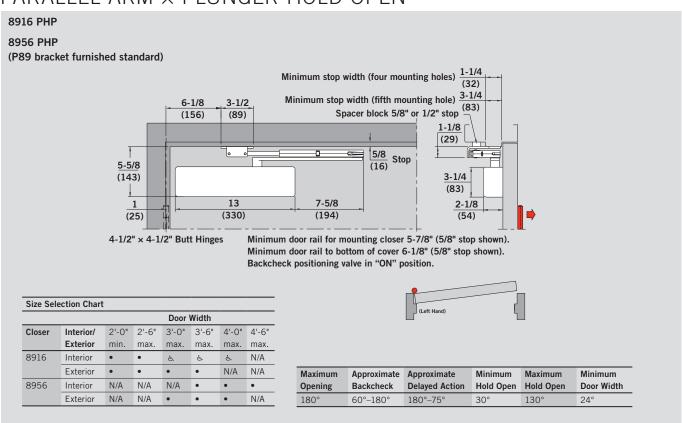
PARALLEL ARM × FLAT FORM ARM



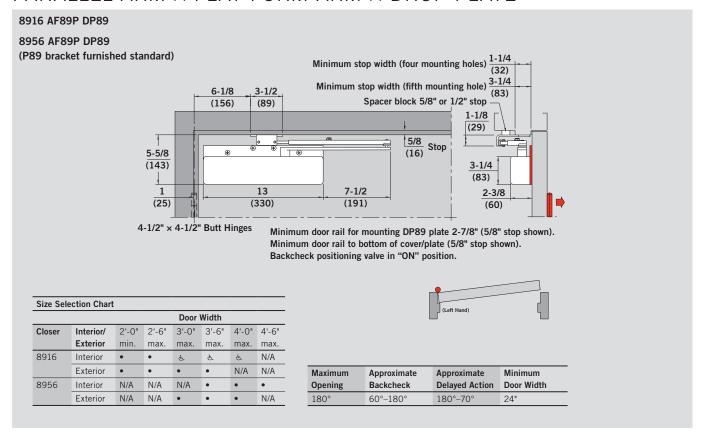
PARALLEL ARM × FRICTION HOLD OPEN



PARALLEL ARM × PLUNGER HOLD OPEN

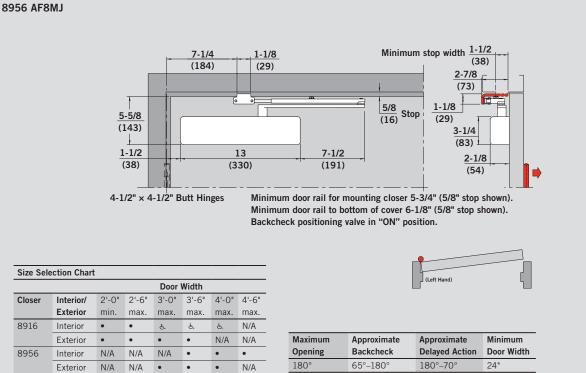


PARALLEL ARM × FLAT FORM ARM × DROP PLATE

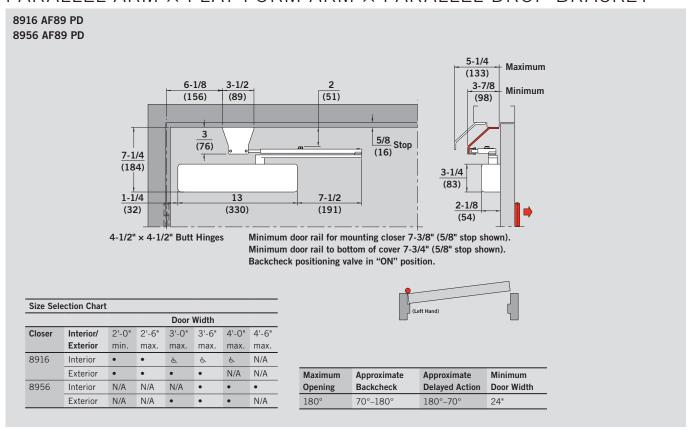


PARALLEL ARM × FLAT FORM ARM × MORTISED JAMB BRACKET

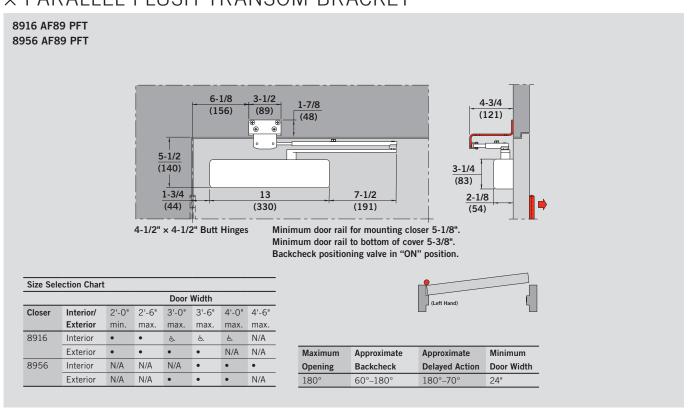




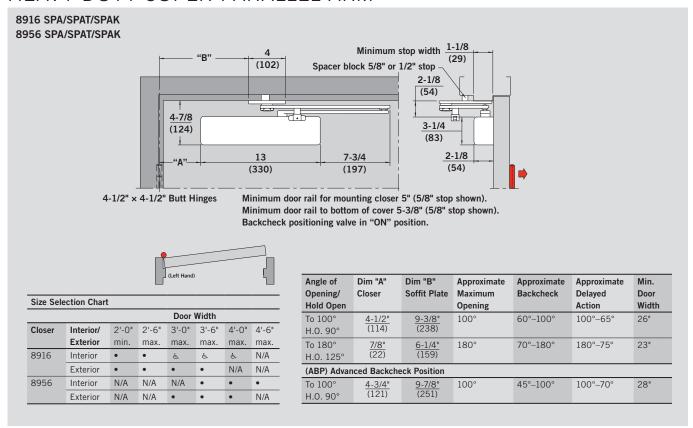
PARALLEL ARM × FLAT FORM ARM × PARALLEL DROP BRACKET



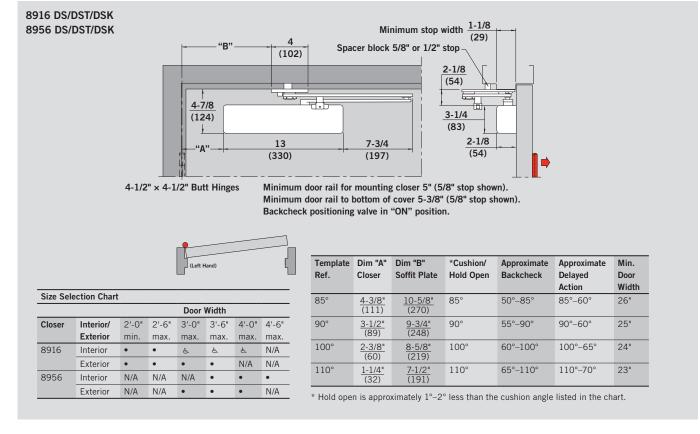
PARALLEL ARM × FLAT FORM ARM × PARALLEL FLUSH TRANSOM BRACKET



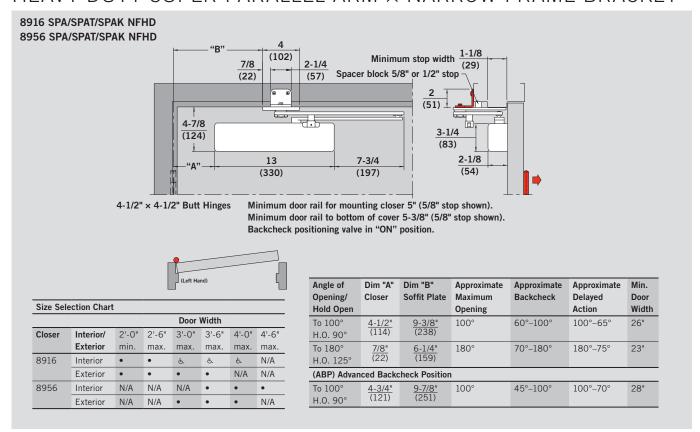
HEAVY-DUTY SUPER PARALLEL ARM



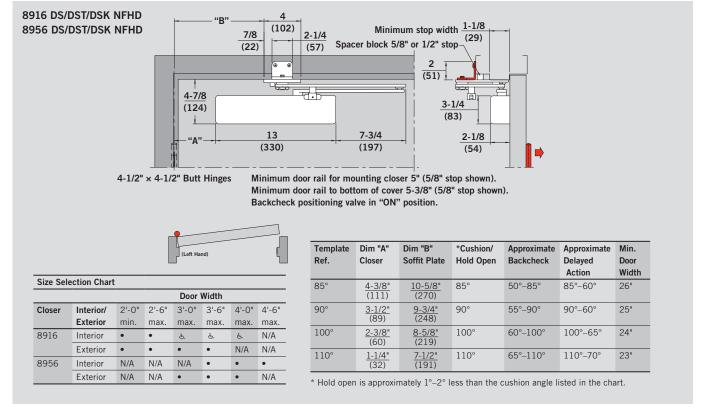
HEAVY-DUTY PARALLEL ARM DOOR SAVER × CUSHION



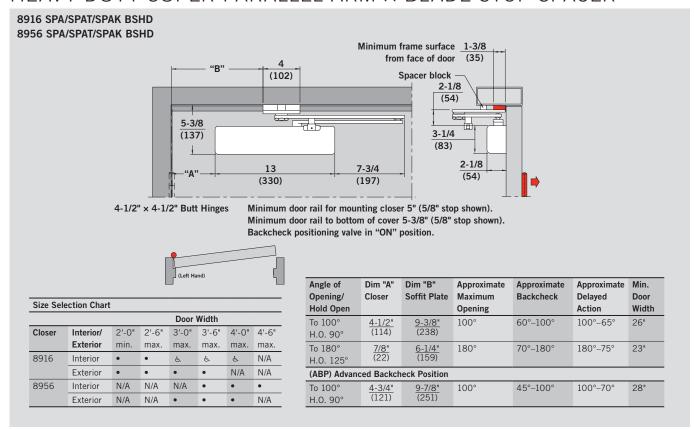
HEAVY-DUTY SUPER PARALLEL ARM × NARROW FRAME BRACKFT



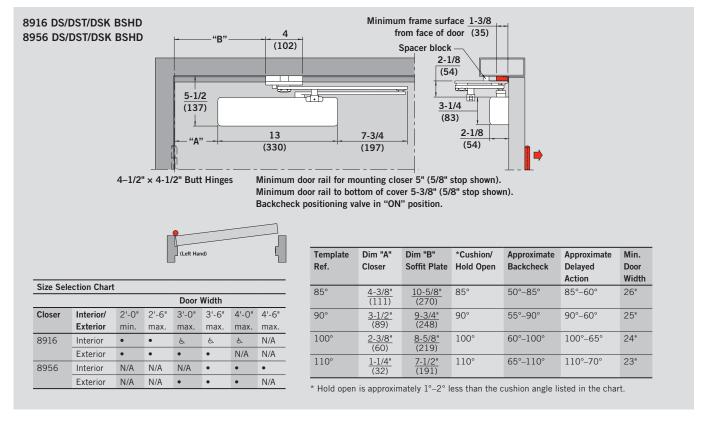
HEAVY-DUTY PARALLEL ARM DOOR SAVER × CUSHION × NARROW FRAME BRACKET



HEAVY-DUTY SUPER PARALLEL ARM × BLADE STOP SPACER

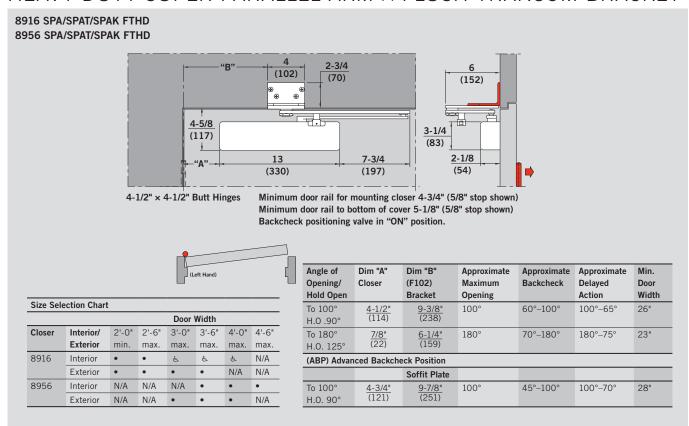


HEAVY-DUTY PARALLEL ARM DOOR SAVER × CUSHION × BLADE STOP SPACER

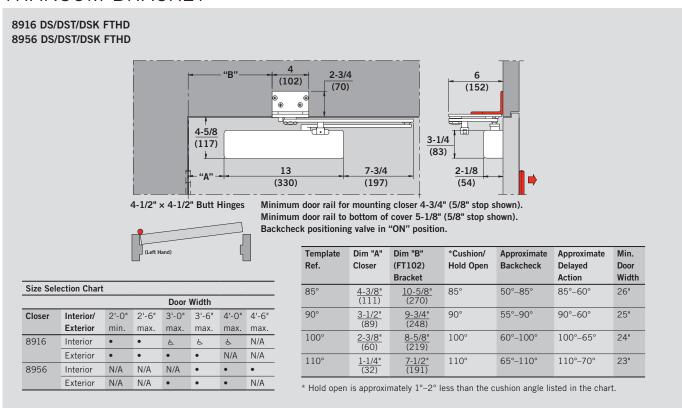


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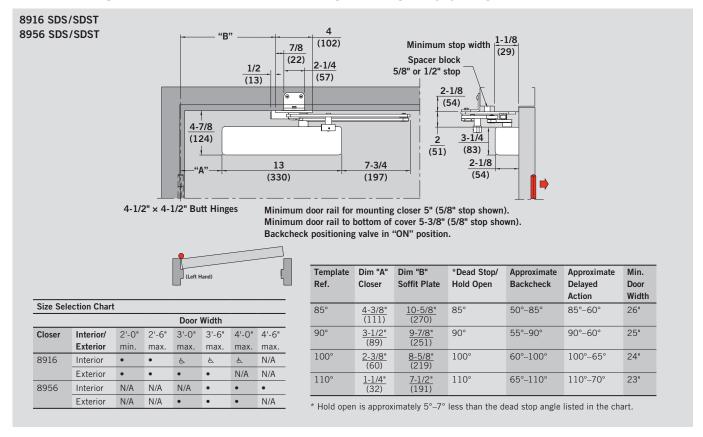
HEAVY-DUTY SUPER PARALLEL ARM × FLUSH TRANSOM BRACKET



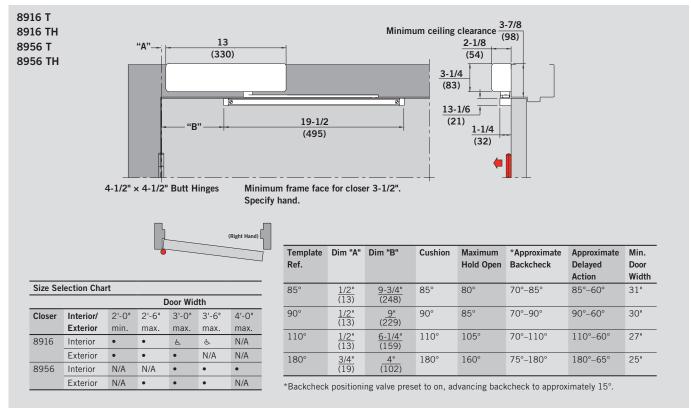
HEAVY-DUTY PARALLEL ARM DOOR SAVER × CUSHION × FLUSH TRANSOM BRACKET



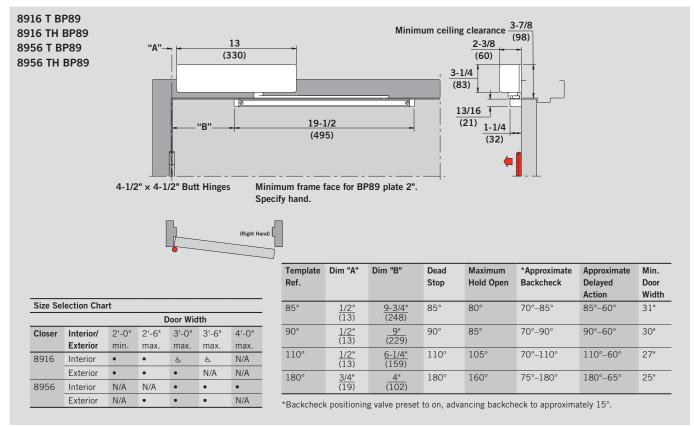
HEAVY-DUTY PARALLEL ARM × SPRING DOOR SAVER



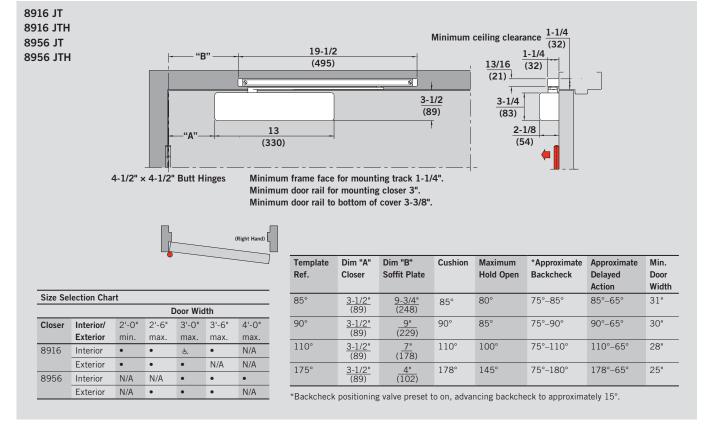
TRACK—PULL SIDE DOOR MOUNTED



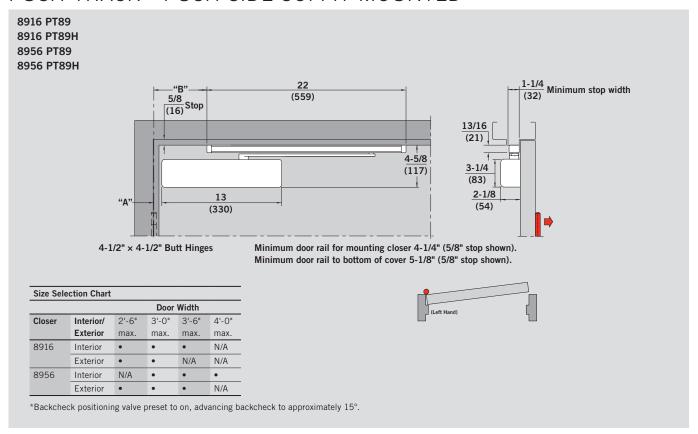
TRACK—PULL SIDE DOOR MOUNTED × BACKPLATE



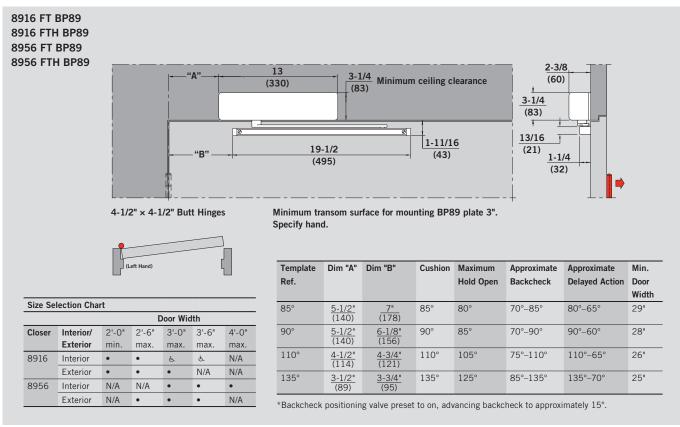
JAMB TRACK—PULL SIDE FRAME MOUNTED



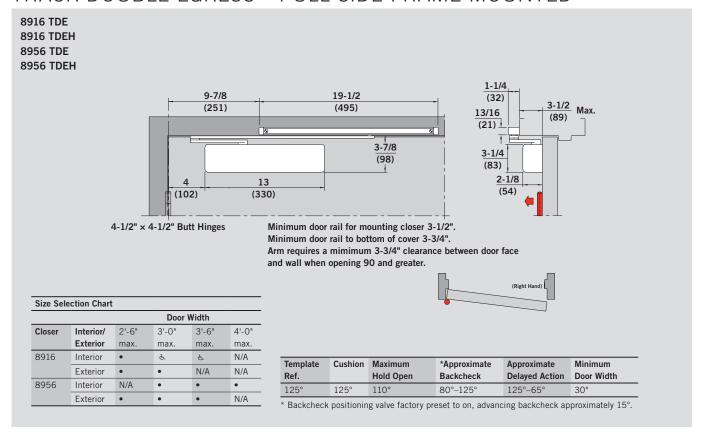
PUSH TRACK—PUSH SIDE SOFFIT MOUNTED



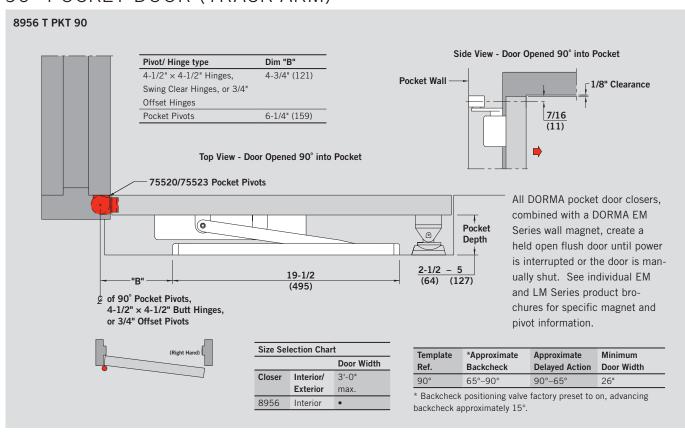
FLUSH TRACK—PUSH SIDE DOOR MOUNTED × BACKPLATE



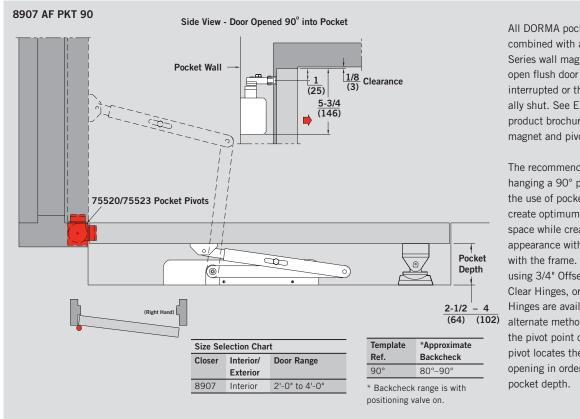
TRACK DOUBLE EGRESS—PULL SIDE FRAME MOUNTED



90° POCKET DOOR (TRACK ARM)



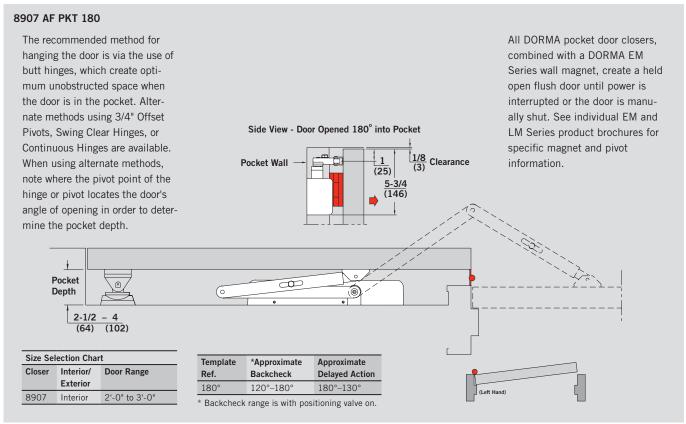
90° POCKET DOOR (DOUBLE-LEVER ARM)



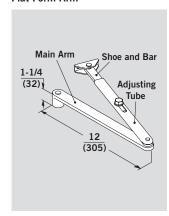
All DORMA pocket door closers, combined with a DORMA EM Series wall magnet, create a held open flush door until power is interrupted or the door is manually shut. See EM and LM Series product brochures for specific magnet and pivot information.

The recommended method for hanging a 90° pocket door is via the use of pocket pivots, which create optimum unobstructed space while creating a flush appearance with the door in line with the frame. Alternate methods using 3/4" Offset Pivots, Swing Clear Hinges, or Continuous Hinges are available. When using alternate methods, note where the pivot point of the hinge or pivot locates the door's angle of opening in order to determine the pocket depth.

180° POCKET DOOR (DOUBLE-LEVER ARM)



Flat Form Arm



Standard arm furnished with 8900 Series closers. Arm is non-handed.

 $\mbox{\bf AF89}$ — Regular flat form arm, complete (0"–4"

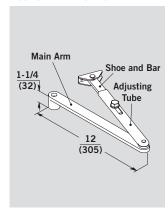
[0 mm-102 mm] reveal).

AF89J — Top jamp flat form arm complete (4"– 8" [102 mm to 203 mm] reveal).

AF89P — Parallel flat form arm complete (Tri-Pack) (0"– 4" [0 mm–102 mm] reveal). P89 included.

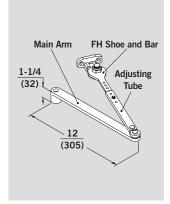
AFM89 — Regular flat form main arm and adjusting tube.

Flat Form Arm for MJ



AF8MJ — Regular flat form arm complete for use with MJ (mortise jamb) bracket.
MJ bracket ordered separately.

Friction Hold Open Arm



Provides a hold open function between approximately 90° and 180° of door opening (conditions permitting). Arm is non-handed. **FH** — Friction hold open arm complete (0"-4" [0 mm-102 mm] reveal).

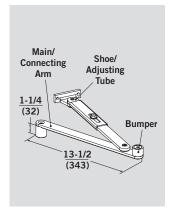
FHJ — Top jamb friction hold open arm complete (4"– 8" [102 mm–203 mm] reveal).

FHP — Friction hold open arm complete (Tri-Pack) (0"– 4" [0 mm–102mm] reveal). PHB included.

FHM04 — Friction hold open main arm and adjusting tube (0"– 4" [0 mm–102 mm] reveal). FHM48 — Friction hold open main arm and adjusting tube (3-1/4"–8" [83 mm–203 mm] reveal).

FHSB — Friction hold open shoe and bar.

Cushion IS Arm



Provides a cushioned opening function for regular and top jamb applications at 85°, 90°, 95°, 100°, 105°, and 110°. Arm is non-handed.

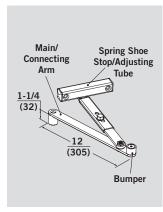
IS — Cushion IS arm complete (0"– 3-1/2" [0 mm–89 mm] reveal).

ISJ — Cushion IS top jamb arm complete (3-1/2"–6-1/2" [89 mm–165 mm] reveal).

ISH — Cushion IS hold open arm complete (0"-3-1/2" [0-89 mm] reveal).

ISJH — Cushion IS top jamb hold open arm complete. (3-1/2"-6-1/2" [89 mm-165 mm] reveal).

Spring Stop IS Arm



Provides a spring assisted dead stop function for regular and top jamb applications at 85°, 90°, 100°, and 110°. Arm is non-handed.

SIS — Spring stop IS arm complete (0"-3-1/2"

[0 mm-89 mm] reveal). SISH — Spring stop IS hold open

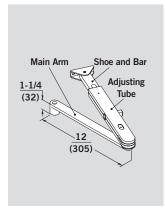
arm complete (0"-3-1/2" [0 mm-89 mm] reveal).

SISJ — Spring stop IS top jamb arm complete (3-1/2"-6-1/2"

[89 mm-165 mm] reveal).

SISJH — Spring stop IS top jamb hold open arm complete (3-1/2"-6-1/2" [89 mm-165 mm] reveal).

Plunger Hold Open Arm



Provides a hold open function at a selected point within a range from approximately 30° to 130° (conditions and installation applications permitting). Ideal for doors frequently placed in and out of hold open. Arm is non-handed.

PH — Plunger hold open arm complete regular or top jamb mount (0"-1-1/4"

[0 mm-32 mm] reveal).

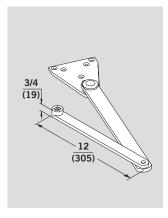
PHP — Plunger hold open arm complete parallel arm or top jamb mount (1-1/4"–3-1/4" [32 mm–83 mm] reveal).

PHM — Plunger hold open main arm and adjusting tube.

PHSB — Plunger hold open shoe and bar regular and top jamb mount (0"-1-1/4" [0 mm-32 mm] reveal).

PHSBP — Plunger hold open shoe and bar parallel arm or top jamb mount (1-1/4"–3-1/4" [32 mm–83 mm] reveal).

Super Parallel Arm



Heavy-duty parallel arm.

Available in non-hold open,
thumb turn hold open and hex
key turn hold open. Units can be
installed for maximum opening
of 100° or 180°. Hold open units
will hold open at 90° or 125°.

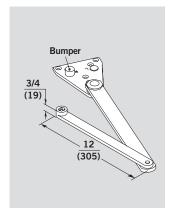
Maximum opening is 180°
(conditions permitting). Arm is
non-handed. Non-hold open arm
illustrated.

SPA — Super parallel arm nonhold open.

SPAT — Super parallel arm thumb turn hold open.

SPAK — Super parallel arm hex key turn hold open.

Door Saver Arm



Heavy-duty parallel arm with integral cushioned opening function. Available in non-hold open, thumb turn hold open, and hex key turn hold open. Units can be installed to achieve either stop or stop and hold open at 85°, 90°, 100°, and 110°. Maximum opening is 110° (conditions permitting). Arm is non-handed. Non-hold open arm illustrated.

DS — Door saver arm non-hold open only.

DST — Door saver arm thumb turn hold open.

DSK — Door saver arm hex key turn hold open.

BUMPER DS — Door saver bumper only.

Cushion IS/Spring Stop IS Arm Accessories

SISM — Cushion IS/spring stop IS main arm and connecting arm. (0"–3-1/2" [0 mm–89 mm] reveal).

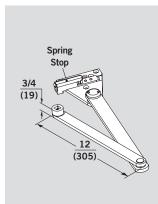
SISJM — Cushion IS/spring stop IS top jamb main arm and connecting arm.
(3-1/2"–6-1/2" [89 mm–165 mm] reveal).

ISSB — Cushion IS spring shoe stop and adjusting tube.

BUMPER IS — Cushion IS/spring stop IS urethane bumper.

S SPRING IS — Spring shoe stop assembly complete.

Spring Stop Door Saver Arm

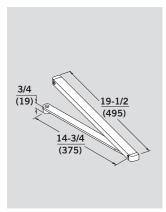


Heavy-duty parallel arm with spring assisted dead stop function. Available in non-hold open and thumb turn hold open. Units can be installed to achieve either stop or stop and hold open at 85°, 90°, 100°, and 110°. Maximum opening is 110° (conditions permitting). Arm is non-handed. Non-hold open arm illustrated.

SDS — Spring stop door saver arm.

SDST — Spring stop door saver arm thumb turn hold open.S SPRING DS — Spring stop assembly compete.

Track Arm



Provides slide track function for improved aesthetics and vandal resistance. Units can be installed to provide 85°, 90°, 110° or 180° of door opening (conditions and application permitting). Arm is non-handed. Also available with hold open option to provide selective single point hold open. Range of hold open and maximum opening varies with mounting application. T version illustrated.

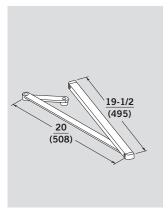
T — Track arm complete. Can be used in T, JT and FT track applications.

TH — Track hold open arm complete. Can be used in THO, JTHO and FTHO track applications.

PT89 — Push-side track arm complete. Used with PT track applications (closer on door, track or soffit).

PT89H — Push-side track hold open arm complete. Used with PT track applications (closer on door, track on soffit).

TDE Track Arm

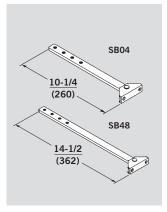


Provides slide track function for pull-side reveal conditions up to 3-1/2". Provides 125° of door opening (conditions permitting). Arm is handed. Also available with hold open option to provide selective single point hold open between 30° and 110°. Arm requires a minimum 3-3/4" clearance between door face and wall when opened 90° and greater.

TDE — Double egress track arm complete.

TDEH — Double egress hold open track arm complete.

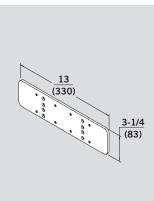
Regular Arm Shoe and Bar



SB04 — 0"-4" (0 mm-102 mm) reveal - Shoe and bar only.
SB48 — 4"-8" (102 mm-203 mm) reveal - Shoe and bar only.

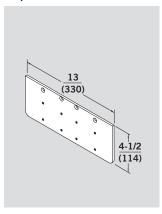
SB04 and SB48 must be used in conjunction with AMF89. Non-handed.

Backplate



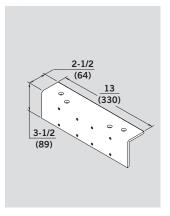
BP89 — For mounting top jamb when frame face is less than 2-7/8" (73 mm). Two sets of mounting holes accommodate 1-3/4" (44 mm) or 3-1/4" (83 mm) minimum ceiling clearance.* Top set of holes create top jamb drop application to clear a surface applied stop/holder. Can also be used for regular mount closer to clear mortised stop/holder.

Drop Plate



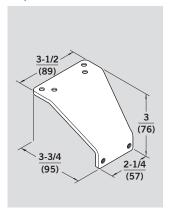
DP89 — For parallel arm installation of 8900 Series closers when top door rail is less than 5-3/4" (146 mm) for nonhold open and plunger hold open. When top door rail is less than 6" (152 mm) for friction applications (assuming 5/8" (16 mm) stop dimension).

Angle Bracket



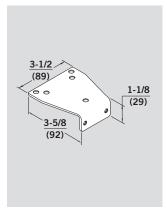
AB89 — For installation of 8900 Series closers where parallel arm and top jamb applications are not practical due to low overhead ceiling clearance, narrow frame face, or unusual trim conditions. This bracket can also be used to provide clearance for a surface-applied stop/holder.

Drop Bracket



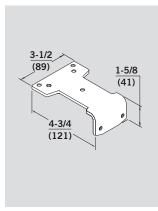
PD — For 8900 Series closer non-hold open parallel arm applications to clear a surfaceapplied stop/holder.

Bracket



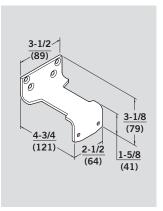
P89 — Furnished standard with 8900 P Series closer non-hold open and plunger hold open parallel arm applications. Spacer block furnished standard for use with narrow stop applications.

Parallel Hold Open Bracket



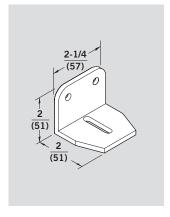
PHB — Furnished standard with 8900 FHP Series closer friction hold open parallel arm applications. Spacer block furnished standard for use with narrow stop applications.

Parallel Flush Transom Bracket



PFT — For all 8900 Series closer hold open and non-hold open parallel arm installations where flush transom conditions prohibit use of P89 or PHB bracket.

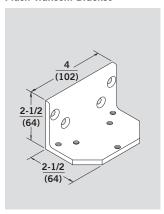
Narrow Frame Bracket



NFHD — For use with all 8900 Series DS and SPA applications where total frame depth is less than 4-1/2" (114 mm), prohibiting use of standard spacer block. NFHD bracket is used in lieu of block supplied with arm.

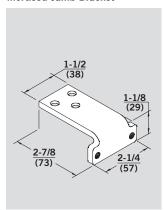
^{*}Overhead ceiling clearance is measured from bottom of frame face to ceiling.

Flush Transom Bracket



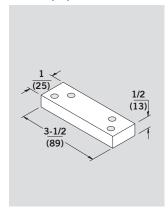
FTHD — For use with all 8900 Series DS and SPA applications where flush transom conditions prohibit normal installation of soffit bracket.

Mortised Jamb Bracket



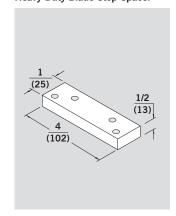
MJ — For 8900 Series closers with regular mount non-hold open assemblies where frame conditions will not permit use of the standard foot, e.g. molded, bull nose, or ornate trim. Permits use of parallel arm application between twin communicating doors where limited space prohibits use of P89 bracket. Flat form arm applications must use MJ in combination with AF8MJ Arm.

Blade Stop Spacer



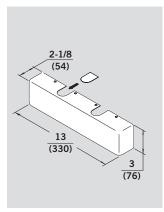
BS — For use with all 8900 Series P89, PD, and PHB applications installed on cased frames with applied blade stops. This block is used in conjunction with the spacer furnished with the arm to provide adequate clearance for the blade stop.

Heavy-Duty Blade Stop Spacer



BSHD — For use with all 8900 Series DS and SPA applications installed on cased frames with applied blade stops. This block is used in conjunction with the spacer furnished with the arm to provide adequate clearance for the blade stop.

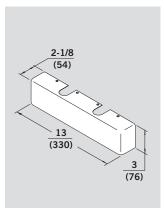
Full Plastic Cover



FC — Full plastic cover with interchangeable tab.

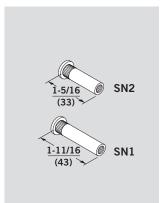
FCSL — Full plastic slotted cover with interchangeable tab. Mounting holes slotted for low ceiling conditions.

Full Metal Cover



FMC— Full metal cover. Specify hand for top jamb, T track, and FT track applications.

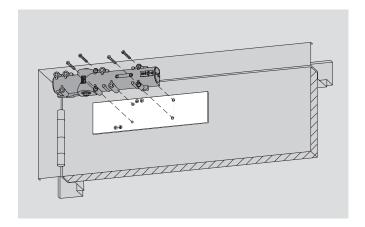
Sex Nuts



SN1 — Sex nuts for 1-3/4" (44 mm) door.

SN2 — Sex nuts for 1-3/8" (35 mm) door.

Required for use on unreinforced doors and wood or composite labeled fire doors for securely attaching hardware to the door.



4040R — Conversion plate utilizes LCN 4040 Reg. 120° holes for attachment to the door. The frame face will require drilling and tapping two holes for the arm shoe assembly. The DORMA 8900 Series closer will open a full 180° at this location.

4040P — Conversion plate utilizes LCN 4040 PA 180° holes for attachment to the door. The frame will require drilling and tapping four holes for the DORMA 960R soffit bracket. The DORMA 8900 Series closer will open a full 180° at this location.

4040C — Conversion plate utilizes LCN 4040 Cush 90° holes for attachment to the door. Requires drilling and tapping five holes in the frame for the DORMA DS soffit bracket.

4040E — Conversion plate utilizes LCN 4040 EDA 180° holes for attachment to the door. Requires drilling and tapping five holes in the frame for the SPA soffit bracket.

4011 — Conversion plate utilizes LCN 4011 Reg. 90° or LCN 4011 Reg. 140° holes for attachment to the door. The frame face will require drilling and tapping two holes for the arm shoe assembly.

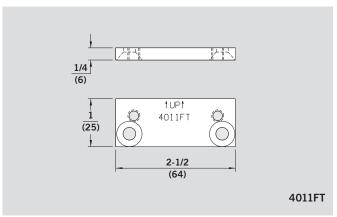
4111 — Conversion plate utilizes LCN 4111 PA 90° or LCN 4111 PA 180° holes for attachment to the door. Requires drilling and tapping five holes in the frame for the DORMA SPA soffit bracket.

4020 — Conversion plate utilizes LCN 4020 TJ 100° or LCN 4020 TJ 180° holes for attachment to the frame face. The door will require drilling and tapping two holes for the arm shoe assembly.

7500R — Conversion plate utilizes **Norton 7500 Reg. 90°** or **Norton 7500 Reg. 180°** holes for attachment to the door. The arm shoe attaches using the existing Norton arm shoe preparation.

P7500 — Conversion plate utilizes Norton P7500 PA 90° or Norton P7500 PA 180° holes for attaching the closer body to the door. The soffit bracket attaches using the existing Norton soffit bracket preparation.

8300/8500 — Conversion plate utilizes **Norton 8300** and **8500** regular and parallel arm holes for attachment to the door. Regular arm shoe and parallel arm soffit bracket attachments use the existing Norton preparation.



4011FT — Optional arm shoe conversion plate used with 4040R, 4011, or 4020 for applications in which redrilling is not desirable.

89/DC220R — Conversion plate utilizes **Corbin/Russwin DC2200** regular arm mounting holes for attaching the closer body to the door. Arm shoe attaches using the existing C/R mounting holes.

89SPA/DC2210PA — Conversion plate utilizes Corbin/Russwin DC2210 heavy duty parallel arm mount holes for attaching the closer body to the door. The soffit bracket would need new holes prepared in the soffit to utilize the DORMA SPA plate.

8980R/PA — Conversion plate utilizes DORMA TS83 regular or parallel arm template holes to mount the closer to the door. For parallel arm, the parallel bracket can either remain or be replaced with a new P89 standard parallel arm bracket.





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